

Filling lines PET

Number	Product	Model	Performance	Equipment	Year	Delivery
30-24610	Krones	Used ULTRA CLEAN filling line for PET bottles	18.000 b/h	1,5l and 1,0l PET bottles - dry aseptic - cold filling - juices	2014/2015	promptly
10-24086	SIG Corpoplast, KHS, Kisters, Paxona, Sacmi, Videojet	Used filling line for PET bottles	36.000 b/h	1,5l PET-bottles, water and softdrinks, PCO 1881	2000 / 2001 / 2008 / 2011 / 2012	promptly
101343	Krones	Contiform S12 / Isofill VG-PET-CIP 1.440-32-141	19.200 b/h	0,550 l PET bottle - non-carbonated water	2004	8 month

Labelling technology Paper label cold

Number	Product	Model	Performance	Equipment	Year	Batch	Delivery	Direction
30-24362	Gernep	Labetta 4/3/12 784 2A 3SK	8.000 b/h	2x cold glue - 3x self adhesive	2004	Standard	promptly	R-L
10-24658	Krones	Universella 600-10	9.000 b/h	Body, neck, back	2004	Standard	promptly	R-L
30-24429	Gernep	Labetta 6/4/22 - 1056 2A SD	14.000 b/h	2 cold glue labelling stations	2010	standard	promptly	R-L
30-24416	Gernep	Taxima 4/3 480 1A Tax U/L	6.000 b/h	Tax stripe U+L	2018	Standard	promptly	R-L
30-24408	Gernep	Soluta 6-480/2 1SK TaxU	2.500 b/h	U-Sealing label / Tax stripe 160x17mm	2017		promptly	L-R
30-24388	Gernep	Labetta 3/2/6L Rü BV	5.000 b/h	Body and swing stopper label	2002	Standard	promptly	L-R
30-24387	Gernep	Labetta 3/2/6L Rü	5.000 b/h	Body back	1998	Standard	promptly	L-R
30-24380	Gernep	Labetta 8/6/20	15.000 b/h	Body, neck, back	2002		promptly	L-R
30-24360	Gernep	Labetta 4 / 3 / 12 -784 2A 3SK	7.000 b/h	2 coldglue stations + 3 self adhesive stations ADE	2004	standard	promptly	R-L
10-23712	Krones	Taxomatic 600-15-6-6-110	24.000 b/h	L-tax-strip	2000	Standard	promptly	L-R
101271	Krones	Solomodul 1.200-25-6-6-130	37.400 b/h	Body, (shoulder), back	2006	Standard	promptly	L-R

Labelling technology Wraparound label hot

Number	Product	Model	Performance	Equipment	Year	Batch	Delivery	Direction
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Subject to prior sale – without engagement

Berliner Strasse 31
 93073 Neutraubling
 Germany
 Phone: +49 (0) 94 01 - 93 05-0
 Fax: +49 (0) 94 01 - 93 05-20
 E-mail: sales@ecomac.de

Managing Director
 Ludwig Stierstorfer

Sparkasse Neutraubling
 Account 30912406
 BLZ 75050000
 BIC BYLADEM1RBG
 IBAN DE1375050000030912406

Commerzbank Regensburg
 Account 6005870
 BLZ 75040062
 BIC COBADEFF750
 IBAN DE36750400620600587000

Expressbahnhof
 93047 Regensburg
 Airfreight Nürnberg

Registered office Neutraubling
 Registration Court
 Regensburg HRB 5134

ecomac Gebrauchtmachines GmbH
 Berliner Strasse 31
 93073 Neutraubling
 Germany
 Phone: +49 (0) 94 01 - 93 05-0
 Fax: +49 (0) 94 01 - 93 05-20
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Neutraubling, 2025-06-03

1024681	Krones	Contiroll Aggregat Modul II	43.000 b/h	Wrap around label from a role	2013		4 weeks	L-R
10-24663	Krones	Contiroll 600-10	12.000 b/h	Wrap-around label from reel	2004	standard	promptly	R-L
30-24564	Gernep	Rollina 6-480 H	6.000 c/h	Wraparound label	2007	Standard	promptly	R-L
10-24527	Krones	Contiroll 600-10	10.000 b/h	Wraparound label from a role	2008	Standard	promptly	R-L
30-24359	Gernep	Rollina 8-480 H 1SK	12.000 jars/h	Pre-cutted wraparound label on jars	2008	Standard	promptly	L-R
10-24231	Gernep	Rollina 12 640H	10.000 b/h	Wraparound label	2006	Standard	promptly	R-L
20-23848	Krones	Contiroll 960-24	30.000 b/h	Wrap around label from a role	2004	Parallel	promptly	L-R
10272	Krones	Canmatic Combi 960-24-8-6-130	31.000 b/h	Wrap-around label, pre-cut label cold glue	2000	Parallel	3 month	R-L
101487	Krones	Canmatic 960-24	39.000 b/h	Wrap around label	2001	Parallel	promptly	L-R

Labelling technology Self adhesiv label

Number	Product	Model	Performance	Equipment	Year	Batch	Delivery	Direction
10-24641	Kosme	Flexa Sensicol 1440-24-6	19.800 b/h	3 x Selfadhesive labels (body, back and cap) in Tandem Version	2021	Standard	promptly	R-L
30-24362	Gernep	Labetta 4/3/12 784 2A 3SK	8.000 b/h	2x cold glue - 3x self adhesive	2004	Standard	promptly	R-L
10-23788	Krones	Solomodul II 1.200-15	10.000 b/h	3 labelling stations for self-adhesive label from a reel	2012	standard	promptly	R-L
10-23526	Gernep	Soluta 25-1880 3SK SD	16.000 b/h	3 labelling stations for selfadhesive labels (body, neckaround, back)	2018		promptly	R-L
30-24360	Gernep	Labetta 4 / 3 / 12 -784 2A 3SK	7.000 b/h	2 coldglue stations + 3 self adhesive stations ADE	2004	standard	promptly	R-L

Labelling technology Sleeve label

Number	Product	Model	Performance	Equipment	Year	Batch	Delivery	Direction
10-24533	Krones	Sleevematic DS	18.000 b/h	Full sleeve label (Shrink sleeve) from the role	2005	Inline	Oct 2025	R-L
10-24494	Krones	Sleevematic M1 – Gen. 3	25.000 b/h	Part sleeve(positioned) and full sleeve (bottom flush)	2016	Standard	promptly	R-L

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Managing Director
 Ludwig Stierstorfer

Sparkasse Neutraubling
 Account 30912406
 BLZ 75050000
 BIC BYLADEM1RBG
 IBAN DE13750500000030912406

Commerzbank Regensburg
 Account 6005870
 BLZ 75040062
 BIC COBADEFF750
 IBAN DE36750400620600587000

Expressbahnhof
 93047 Regensburg
 Airfreight Nürnberg

Registered office Neutraubling
 Registration Court
 Regensburg HRB 5134

ecomac Gebrauchtmachines GmbH
 Berliner Strasse 31
 93073 Neutraubling
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10-24468	Krones	Sleeveomatic DS Inline	9.600 b/h	Sleevelabel	2008		promptly	L-R
10-24094	Krones	Sleeveomatic M1	16.000 b/h	Sleeve label	2010	standard	promptly	R-L

Filling technology Filler-Bloc

Number	Product	Model	Performance	Equipment	Year	Batch	Delivery	Direction
10-24502	Kosme	ISOBLOCK G 28/960 KK 6 Etikettiermaschine 6/240 C	5.000 b/h	Beer in 0,5l glass bottle	2011	Bloc	promptly	L-R
10-24191	Krones	Moduljet 1.800-50 Modulfill HES (VP G) 1.440-40-113	13.000 b/h	0,75l glass bottle - non-carbonated water	2011	Bloc	promptly	R-L
10-23927	Krones	Variojet 1.440-44-103 / Mecafill VK2VP 050-113 / KK10-M	20.000 b/h	0,33 l glass bottle - beer filling	2016/2000	Bloc	promptly	R-L
101437	Krones	Variojet 1440-024-188-M / Sensometric VP-GW 024-188-S	7.000 b/h	Milk in 1,0l Twist-Off bottle	1999	Bloc	promptly	L-R

Filling technology Glass

Number	Product	Model	Performance	Equipment	Year	Batch	Delivery	Direction
20-24487	KHS	Innofill - DMG - SVF - 144-KK24	44.000 b/h	0,5l glass bottle with crown cork - beer	2002	Edge	Nov 2025	L-R
10-24502	Kosme	ISOBLOCK G 28/960 KK 6 Etikettiermaschine 6/240 C	5.000 b/h	Beer in 0,5l glass bottle	2011	Bloc	promptly	L-R
10-24191	Krones	Moduljet 1.800-50 Modulfill HES (VP G) 1.440-40-113	13.000 b/h	0,75l glass bottle - non-carbonated water	2011	Bloc	promptly	R-L
10-23952	Krones	Variojet 1440-16-283 Mecafill VKPV 1440-16-283 KK 4 SV 4	4.000 b/h	0,5l glass bottle beer	2003	Bloc	promptly	R-L

Filling technology PET

Number	Product	Model	Performance	Equipment	Year	Batch	Delivery	Direction
10-24008	Krones	Volumetric VODM-PET 5.760-176-103 SOV 720-22-103	43.000 b/h	1,5l PET-bottle with water with and without CO2, neck 26/22 FlipTop	2007	Bloc	March 2025	R-L

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Commerzbank Regensburg
 Account 6005870
 BLZ 75040062
 BIC COBADEFF750
 IBAN DE36750400620600587000

Expressbahnhof
 93047 Regensburg
 Airfreight Nürnberg

Registered office Neutraubling
 Registration Court
 Regensburg HRB 5134

ecomac Gebrauchtmachines GmbH
 Berliner Strasse 31
 93073 Neutraubling
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10-23753	Krones	Sensometric VP-I-PET 144-126 / SV 18-S	27.000 b/h at 1,0l PET	1,0l, - 2,0l PET / PCO 1881 / carbonated Soft-Drinks	1999	Angle	promptly	R-L
101264	Krones	Sensometric VP-GW 1.440-24-188/ Robusta 600-10	9.000 b/h	1,0 l PET bottle	2003	Bloc	promptly	L-R
101330	Krones	Variojet 1800-050-113/Volumetric VO-PET 040-113/SV 360-10-113	7.200 b/h at 0,5 l PET bottle	0,5 l, 1,0 l, 1,5 l, 2,0 l PET bottle - water	1999	Bloc	promptly	R-L

Beverage preparation Mixer

Number	Product	Model	Performance	Equipment	Year	Batch	Delivery	Direction
101347	Krones	Contiflow 15/2	5,0 -15,0 l/h at mixing ration 1:1000	Flavour dosing for water dissolving flavours	2018		promptly	

Inspection technology Full bottle inspection

Number	Product	Model	Performance	Equipment	Year	Batch	Delivery	Direction
10-24190	Krones	Checkmat FM-K+L	45.000 b/h	Fill level, Cap	2010		promptly	L-R
10-24189	Krones	Checkmat FM-K+L	40.000 b/h	Fill level, closure	2019		promptly	R-L
10-23884	Krones	Checkmat 731 FM K+L	54.000 b/h	Filling height controle and cap control for PET bottles	2015		promptly	

Inspection technology Empty bottle inspection

Number	Product	Model	Performance	Equipment	Year	Batch	Delivery	Direction
10-24618	Krones	Linatronic M	40.000 b/h	Bottom, neck finish, threat, caustic, side wall	2013	DART	promptly	L-R

Plastic technology Blow moulding machines

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Berliner Strasse 31
 93073 Neutraubling
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Managing Director
 Ludwig Stierstorfer

Sparkasse Neutraubling
 Account 30912406
 BLZ 75050000
 BIC BYLADEM1RBG
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Commerzbank Regensburg
 Account 6005870
 BLZ 75040062
 BIC COBADEFF750
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10-24520	Krones	Contiform S12	18.000 b/h	0,5l and 0,75l PET -wide neck 38mm	2005		Oct 2025	
10-24333	SIG Corpoplast	Blomax 20 Serie III compact	36.000 b/h	1,0l PET-bottles	2007		Jan 2025	
10-24023	Krones	Contiform S24	43.000 b/h	1,5l and 2,0l PET-bottle, neck 26/22	2007		promptly	
10-23854	Krones	Contiform S10	20.000 b/h	0,33l PET bottle - neck PCO 1881	2010		promptly	
10-23161	Krones	Contiform 1 cavity	80 b/h	0,22l PET-bottle	2000		promptly	
101233	Sidel	SBO 20 Series 2	24.000 b/h	0,25 l, 0,5 l, 1,0 l, 1,5 l PET bottle	2002		promptly	

Packing technology Crate packing

Number	Product	Model	Performance	Equipment	Year	Batch	Delivery	Direction
10-24624	Krones	Packer Linapac2 - C2500T1	350 cy/h	Container in cartons	2021		promptly	
10-24032	Kettner	Einpacker Blitzpac E 35 T1	400 cy/h	4 heads 4x3 1l im Kasten 400x300 mm	2002		promptly	short-side leading

Packing technology Foil packing

Number	Product	Model	Performance	Equipment	Year	Batch	Delivery	Direction
10-24509	SMI	SK 600 F	60 Packs/min	Cans in shrink packs - only foil	2003		promptly	L-R
20-23706	Krones	Variopac TFS 070-0381	70 cy/min	3x2 sixpack in foil - double lane / 5x4 tray in foil - single lane	2006		promptly	R-L
10-23450	ZVT Kisters	PSP 041 V	40 cy/min	3x2 double lane film only, 4x3 with pad and film	2000		promptly	R-L
10-23437	Twin Pack	Handleapplicator - MHTE	40 cycles/min	Double lane 1,5l PET bottles in 3x2 foil packs	2000		promptly	R-L
201306	Krones	Shrinking tunnel MST-G-10-1-4500-2200-N-200-12	max. 200 kW	1-lane shrinking tunnel with gas heating	2016		promptly	L-R

Packing technology Carton packing

Number	Product	Model	Performance	Equipment	Year	Batch	Delivery	Direction
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 93073 Neutraubling
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Managing Director
 Ludwig Stierstorfer

Sparkasse Neutraubling
 Account 30912406
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Commerzbank Regensburg
 Account 6005870
 BLZ 75040062
 BIC COBADEFF750
 IBAN DE36750400620600587000

Expressbahnhof
 93047 Regensburg
 Airfreight Nürnberg

Registered office Neutraubling
 Registration Court
 Regensburg HRB 5134

ecomac Gebrauchtmachines GmbH
 Berliner Strasse 31
 93073 Neutraubling
 Germany
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10-24711	Krones	Variocart C40	2 x 1.800 cartons/h	Flap closing with hot glue - double lane	2021		promptly	R-L
10-24697	Krones	Carton Erector Variocart C40	1.650 cartons/h	Upfolding of pre-glued carton	2021		promptly	
10-24546	Krones	Wrapapac WT-45	45 p/min	High board for formation 3x4 and 2x5 short side leading	2005		Oct 25	L-R
10-24454	Krones	Variopac Pro WTS-80	80 cy/min	Wrap-around carton, Tray with film	2020		promptly	
10-23342	Krones	Modulpac W-25	25 cycles/min	Container in wraparound carton 2x3 til 4x6	2008		promptly	L-R

Palettising technolog Palletising

Number	Product	Model	Performance	Equipment	Year	Batch	Delivery	Direction
10-24570	Krones	Modulpal Pro 2A	350 layers/h (nominal)	Shrinkpack, Tray, Carton on Euro- and Industrial-pallet	2021	Composite scheme with intermediate layer	promptly	
10-24553	Krones	Pressant Compact 1N	250 layer/h (nominal)	Tray and carton on to euro- and 2x half pallet	2005		Oct 25	
10-24449	Krones	Modulpal Pro 1AD with Robobox T-GS	500 l/h (nominal)	Shrinkpack, tray and carton on Euro- and industrial pallet	2020		promptly	

Palettising technolog Depalletising

Number	Product	Model	Performance	Equipment	Year	Batch	Delivery	Direction
10-24314	Krones	Pressant Duplex 2NT	2x 300 layers/h (nominal)	Plastic crates 300x200 mm from Europallet 1200x800 mm	2013		promptly	
10-24037	Krones	Pressant 2500-1N	200 l/h (nominal)	Plastic crates from Europallet 1.200x800mm	2008		promptly	

Palettising technolog Bulk glass depalletising

Number	Product	Model	Performance	Equipment	Year	Batch	Delivery	Direction
10-24559	Krones	Pressant Universal 1A	300 L/h (nominal)	Cans on Pallet 1,422 x 1,118mm with	2021		3 month	

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 E-mail: sales@ecomac.de

Managing Director
 Ludwig Stierstorfer

Sparkasse Neutraubling
 Account 30912406
 BLZ 75050000
 BIC BYLADEM1RBG
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Commerzbank Regensburg
 Account 6005870
 BLZ 75040062
 BIC COBADEFF750
 IBAN DE36750400620600587000

Expressbahnhof
 93047 Regensburg
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Registered office Neutraubling
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 Regensburg HRB 5134

ecomac Gebrauchtmachines GmbH
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				cover frame and intermediate layer				
10-23291	Krones	Pressant Universal 1A - widened	300 layers/h	Bulk-can pallet 1.300 x 1.120mm with top-frame and intermediate layer	2015		20 weeks	

Palettising technolog Pallet safety

Number	Product	Model	Performance	Equipment	Year	Batch	Delivery	Direction
10-24519	Strema	A 5000B II	150 p/h	Double head	2007		promptly	
10-24518	Strema	A 5000B II	150 Pal/h	Double head	2007		promptly	
10-24262	Robopac	Genesis HS-T.I.	80 pal/h with 20 windings (nominal)	Ring wrapper with 1 film spool	2005		promptly	
10-24252	Strema	A 5000B II	150 Pal/h	2 heads	2007		promptly	

Cleaning technology Double end

Number	Product	Model	Performance	Equipment	Year	Batch	Delivery	Direction
10-24199	Krones	LAVATEC D4.CS.EQ249	24.000 b/h	0,75l glass bottles, pitch cell 95 mm	2010		promptly	

Cleaning technology Rinser

Number	Product	Model	Performance	Equipment	Year	Batch	Delivery	Direction
10-23205	Krones	Variojet 1.440-16-283	8.000 b/h	0,27 l und 0,75 l glass bottle	2009	Standard	promptly	L-R

Miscellaneous Coding

Number	Product	Model	Performance	Equipment	Year	Batch	Delivery	Direction
10-24727	Videojet	Continuous-Inkjet 1630 (CIJ)	293 m/min (10 characters/inch, single lane)	Ink-print onto single container	2016		promptly	
10-24444	Videojet	Thermal-Inkjet m610touch (TIJ)	1,5-109 m/min (600x240	Ink-print onto carton pack	2022		promptly	

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 Account 30912406
 BLZ 75050000
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10-24439	Videojet	Continous-Inkjet 1880 (CIJ)	330 m/min (10 characters/inch, single lane)	Ink-print onto single container	2022		promptly
10-23315	Domino	A-Serie plus		Inkjet with max. 4 lines	2010		promptly

Miscellaneous Other

Number	Product	Model	Performance	Equipment	Year	Batch	Delivery	Direction
10-23745	Bertolaso	EMN-500-3500	60 caps/min.	Cleated conveyor	2012		promptly	
10-23736	Adelski	Cap feed unit with air blower	60 caps/min.		2010		promptly	
101170	Krones / Tanner	Preform unit	33.000 preforms/h		2008/2009		promptly	
20-23568	Moeller	Sub-distribution		Rated current busbar 630 A	2000		promptly	

Miscellaneous Conveyor

Number	Product	Model	Performance	Equipment	Year	Batch	Delivery	Direction
10-24635	Schwingshandl	50-10-RF		Rotating roller conveyor	2017		promptly	
10-24630	Storcon	Pressure control for pallet short-side-leading		Pallet pressure control for Euro pallets	1999		promptly	
10-24183	Apollo	A2/A4-500-GBolli-1600	30 m/min	right - downwards	2021		promptly	clockwise (R-L)
10-23412	Krones	PalCo		Triple pallet units	2015		promptly	
101301	Krones	Hydraulic lifting table	120 cycles/h	Hydraulic lifting table with roller conveyors	2006		promptly	

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