

## Filling lines Can

Number	Product	Model	Performance	Equipment	Year	Delivery
10-24822	KHS	Used canning line	25.000 cans/h	Beer and CSD - 500ml 211/202	2012/2017	promptly

## Filling lines PET

Number	Product	Model	Performance	Equipment	Year	Delivery
10-25093	Krones	Used repacking line	45 euro pallets/h @ 1,5l shrink pack	PET shrinkpack 3x2, tray shrink packs possible (can)	2019	promptly
30-25060		Used filling line for non-returnable PET bottles	12.000 b/h referring to 390ml; 10.000 b/h referring to 1l; 9.000 b/h referring to 1,5l	carbonated soft drinks; PCO 28-1881	2012-2019	promptly
30-25052	Kosme	Used filling line for non-returnable PET bottles	12.000 b/h referring to 425ml; 10.000 b/h referring to 1l; 9.000 b/h referring to 1,5l	carbonated soft drinks (20° - 8g); PCO 28-1881	2012-2019	promptly
10-25006	Krones, Kosme, Vipoll, Heuft, Atlanta	Used filling line for non-returnable PET bottles	8.300 b/h referring to 1,5l; 12.000 b/h referring to 0,5l	water and carbonated drinks, PCO 28-1881	2002-2014	January 2027
10-24086	SIG Corpoplast, KHS, Kisters, Paxona, Sacmi, Videojet	Used filling line for PET bottles	36.000 b/h	1,5l PET-bottles, water and softdrinks, PCO 1881	2000 / 2001 / 2008 / 2011 / 2012	promptly
10-24052	Krones, Kaeser, Comag, Lachenmeier	Used filling line for non-returnable PET bottles # 10-24052	12.000 b/h	0,5l and 1,5l PET-bottle softdrinks PCO 1810	2004	promptly
101343	Krones	Contiform S12 / Isofill VG-PET-CIP 1.440-32-141	19.200 b/h	0,550 l PET bottle - non- carbonated water	2004	8 month

## Filling lines Glass

Number	Product	Model	Performance	Equipment	Year	Delivery
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30-25112	Krones, Radenska & Steinle, MIHO, MAG, KHS	Used filling line for returnable glass bottles	16.000 b/h @ 330ml	filling product: beer	1980-2004	promptly
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## Labelling technology Paper label cold

Number	Product	Model	Performance	Equipment	Year	Batch	Delivery	Direction
10-25085	Krones	Multimodul II 2400-40	25.000 b/h	3 units for self-adhesive labels from reel / 3 units for cold glue labels	2010	linear through passage	promptly	R-L
10-24990	Krones	Solomatic 1200-30-8-6-130	45.000 b/h	Body, neck, back	1999	Parallel	February 2027	R-L
10-24978	Krones	Universella 600-10-4-4-180	8.000 b/h	Body, neck, back	1993	parallell	promptly	L-R
10-24948	Krones	Taxomatic 600-10	12.000 c/h	Can lid label	2004	angular	promptly	R-L
10-24658	Krones	Universella 600-10	9.000 b/h	Body, neck, back	2004	Standard	promptly	R-L
10-23712	Krones	Taxomatic 600-15-6-6-110	24.000 b/h	L-tax-strip	2000	Standard	promptly	L-R

## Labelling technology Wraparound label hot

Number	Product	Model	Performance	Equipment	Year	Batch	Delivery	Direction
10-25077	Krones	Contiroll 720-18-ED	19.000 b/h	Wrap-around label from a reel	2019	standard	promptly	R-L
10-24904	Krones	Contiroll 720-15	26.000 b/h	Wrap-around label from a reel	2011	parallell	promptly	R-L
10-24898	Krones	Contiroll 600-10	10.000 b/h	Wrap-around label from a reel	2007	Standard	promptly	R-L
10-24527	Krones	Contiroll 600-10	10.000 b/h	Wraparound label from a role	2008	Standard	promptly	R-L
10-24231	Gernep	Rollina 12 640H	10.000 b/h	Wraparound label	2006	Standard	promptly	R-L
10-24118	Krones	Contiroll 720-12	20.000 b/h	Wrap-around label from a reel	2001	standard	promptly	L-R
10272	Krones	Canmatic Combi 960-24-8-6-130	31.000 b/h	Wrap-around label, pre-cut label cold glue	2000	Parallel	3 month	R-L
101487	Krones	Canmatic 960-24	39.000 b/h	Wrap around label	2001	Parallel	promptly	L-R

## Labelling technology Self adhesiv label

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10-25085	Krones	Multimodul II 2400-40	25.000 b/h	3 units for self-adhesive labels from reel / 3 units for cold glue labels	2010	linear through passage	promptly	R-L
10-23788	Krones	Solomodul II 1.200-15	10.000 b/h	3 labelling stations for self-adhesive label from a reel	2012	standard	promptly	R-L

## Labelling technology Sleeve label

Number	Product	Model	Performance	Equipment	Year	Batch	Delivery	Direction
10-24533	Krones	Sleevematic DS	18.000 b/h	Full sleeve label (Shrink sleeve) from the role	2005	Inline	promptly	R-L
10-24468	Krones	Sleevematic DS Inline	9.600 b/h	Sleevelabel	2008		promptly	L-R
10-24094	Krones	Sleevematic M1	16.000 b/h	Sleeve label	2010	standard	promptly	R-L

## Filling technology Filler-Bloc

Number	Product	Model	Performance	Equipment	Year	Batch	Delivery	Direction
10-24191	Krones	Moduljet 1.800-50 Modulfill HES (VP G) 1.440-40-113	13.000 b/h	0,75l glass bottle - non-carbonated water	2011	Bloc	promptly	R-L
101437	Krones	Variojet 1440-024-188-M / Sensometric VP-GW 024-188-S	7.000 b/h	Milk in 1,0l Twist-Off bottle	1999	Bloc	promptly	L-R

## Filling technology Glass

Number	Product	Model	Performance	Equipment	Year	Batch	Delivery	Direction
10-24971	Krones	VK2V 040/KK 10-113	12.000 Fl/h	0,5l glass bottle	1994	standard	promptly	R-L
10-24715	Krones	VKPV 104-087 KK26	36.000 b/h	0,5l glass bottle beer	2000	angle	promptly	L-R
20-24487	KHS	Innofill - DMG - SVF - 144-KK24	44.000 b/h	0,5l glass bottle with crown cork - beer	2002	Edge	Nov 2026	L-R
10-24191	Krones	Moduljet 1.800-50 Modulfill HES (VP G) 1.440-40-113	13.000 b/h	0,75l glass bottle - non-carbonated water	2011	Bloc	promptly	R-L

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10-23952	Krones	Variojet 1440-16-283 Mecafill VKPV 1440-16-283 KK 4 SV 4	4.000 b/h	0,5l glass bottle beer	2003	Bloc	promptly	R-L
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## Filling technology PET

Number	Product	Model	Performance	Equipment	Year	Batch	Delivery	Direction
10-24008	Krones	Volumetric VODM-PET 5.760-176-103 SOV 720-22-103	43.000 b/h	1,5l PET-bottle with water with and without CO2, neck 26/22 FlipTop	2007	Bloc	March 2025	R-L
10-23753	Krones	Sensometric VP-I-PET 144-126 / SV 18-S	27.000 b/h at 1,0l PET	1,0l, - 2,0l PET / PCO 1881 / carbonated Soft-Drinks	1999	Angle	promptly	R-L
101264	Krones	Sensometric VP-GW 1.440-24-188/ Robusta 600-10	9.000 b/h	1,0 l PET bottle	2003	Bloc	promptly	L-R
101330	Krones	Variojet 1800-050-113/Volumetric VO-PET 040-113/SV 360-10-113	7.200 b/h at 0,5 l PET bottle	0,5 l, 1,0 l, 1,5 l, 2,0 l PET bottle - water	1999	Bloc	promptly	R-L

## Beverage preparation Carbonator

Number	Product	Model	Performance	Equipment	Year	Batch	Delivery	Direction
10-24809	Krones	Contiflow 90/2	68.000 l/h	1g CO <sub>2</sub> /l until 10g CO <sub>2</sub> /l	2006		promptly	

## Beverage preparation Mixer

Number	Product	Model	Performance	Equipment	Year	Batch	Delivery	Direction
30-25071	Jakü	Premix IDM-400	40.000 l/h	7 components			promptly	

## Inspection technology Full bottle inspection

Number	Product	Model	Performance	Equipment	Year	Batch	Delivery	Direction
10-24910	Krones	Checkmat 731 EM	19.800 b/h	Label inspection unit	2022		promptly	
10-24893	Krones	Checkmat 707 F-X	16.000 b/h	Fill level and cap detection	2014		2 weeks	

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10-24835	Krones	Checkmat 731 FM-X	27.000 b/h	Fill-Level and Cap detection	2015		promptly	
10-24190	Krones	Checkmat FM-K+L	45.000 b/h	Fill level, Cap	2010		promptly	L-R
10-24189	Krones	Checkmat FM-K+L	40.000 b/h	Fill level, closure	2019		promptly	R-L

## Inspection technology Empty bottle inspection

Number	Product	Model	Performance	Equipment	Year	Batch	Delivery	Direction
10-24618	Krones	Linatronic M	40.000 b/h	Bottom, neck finish, threat, caustic, side wall	2013	DART	promptly	L-R

## Plastic technology Blow moulding machines

Number	Product	Model	Performance	Equipment	Year	Batch	Delivery	Direction
10-24520	Krones	Contiform S12	18.000 b/h	0,5l and 0,75l PET -wide neck 38mm	2005		promptly	
10-24023	Krones	Contiform S24	43.000 b/h	1,5l and 2,0l PET-bottle, neck 26/22	2007		promptly	
10-23854	Krones	Contiform S10	20.000 b/h	0,33l PET bottle - neck PCO 1881	2010		promptly	
10-23161	Krones	Contiform 1 cavity	80 b/h	0,22l PET-bottle	2000		promptly	

## Packing technology Crate packing

Number	Product	Model	Performance	Equipment	Year	Batch	Delivery	Direction
10-25106	Krones	Smartpac C1400 T-0684	400 cy/h	3 heads (5x4 modular crate)	2023		promptly	with short side leading
10-24624	Krones	Packer Linapac2 - C2500T1	350 cy/h	6 heads (3x2 containers in 12 cartons - double-lane carton conveyor)	2021		promptly	
10-24032	Kettner	Einpacker Blitzpac E 35 T1	400 cy/h	4 heads 4x3 1l im Kasten 400x300 mm	2002		promptly	short-side leading

## Packing technology Foil packing

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Number	Product	Model	Performance	Equipment	Year	Batch	Delivery	Direction
10-25084	Krones	Variopac FS 80	80 cy/min	Double lane 1,5l PET-bottle in 3x2 foil pack	2007		promptly	
10-24850	TwinPack	METEL	60 pulses/min	Double lane 1,5l PET bottle in 3x2 or 2x2 shrink pack	2002		promptly	R-L
10-24827	Krones	Variopac Pro TFS-80	60-80 cycles/min	30 - 100cl PET-bottles 1-lane in 3x2, 4x2, 5x2, 4x3 „film only“ or 4x3, 5x2, 6x4 „Tray with film“ 30 - 40cl Multipacks 6x(2x2) or 4x(3x2) in “Tray with foil“	2014		promptly	L-R
10-23437	Twin Pack	Handleapplicator - MHTE	40 cycles/min	Double lane 1,5l PET bottles in 3x2 foil packs	2000		promptly	R-L
201306	Krones	Shrinking tunnel MST-G-10-1-4500-2200-N-200-12	max. 200 kW	1-lane shrinking tunnel with gas heating	2016		promptly	L-R

## Packing technology Carton packing

Number	Product	Model	Performance	Equipment	Year	Batch	Delivery	Direction
10-24814	Krones	Variopac Pro-T-7	70 cy/min	Multipacks in tray	2017		promptly	R-L
10-24711	Krones	Variocol H120	2 x 1.800 cartons/h	Flap closing with hot glue - double lane	2021		promptly	R-L
10-24697	Krones	Carton Erector Variocart C40	1.650 cartons/h	Upfolding of pre-glued carton	2021		promptly	
10-24546	Krones	Wrapapac WT-45	45 p/min	High board for formation 3x4 and 2x5 short side leading	2005		promptly	L-R
10-24454	Krones	Variopac Pro WTS-10	100 cy/min	Wrap-around carton, Tray with film	2020		promptly	

## Palettising technolog Depalletising

Number	Product	Model	Performance	Equipment	Year	Batch	Delivery	Direction
10-24314	Krones	Pressant Duplex 2NT	2x 300 layers/h (nominal)	Plastic crates 300x200 mm from Europallet 1200x800 mm	2013		promptly	
10-24037	Krones	Pressant 2500-1N	200 l/h (nominal)	Plastic crates from Europallet 1.200x800mm	2008		promptly	

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## Palettising technolog Pallet safety

Number	Product	Model	Performance	Equipment	Year	Batch	Delivery	Direction
10-25066	Strema	A 5000B II	150 pal/h	double-head			promptly	
10-24911	Bornbinder	HB L		1-cord execution			promptly	
10-24909	Robopac	Roboband 1VH	150 Pal/h	Horizontal stretch film pallet safety	2006		promptly	
10-24519	Strema	A 5000B II	150 p/h	Double head	2007		promptly	
10-24518	Strema	A 5000B II	150 Pal/h	Double head	2007		promptly	
10-24262	Robopac	Genesis HS-T.I.	80 pal/h with 20 windings (nominal)	Ring wrapper with 1 film spool	2005		promptly	

## Cleaning technology Double end

Number	Product	Model	Performance	Equipment	Year	Batch	Delivery	Direction
10-24199	Krones	LAVATEC D4.CS.EQ249	24.000 b/h	0,75l glass bottles, pitch cell 95 mm	2010		promptly	

## Miscellaneous Coding

Number	Product	Model	Performance	Equipment	Year	Batch	Delivery	Direction
10-24727	Videojet	Continous-Inkjet 1630 (CIJ)	293 m/min (10 characters/inch, single lane)	Ink-print onto single container	2016		promptly	
10-24444	Videojet	Thermal-Inkjet m610touch (TIJ)	1,5-109 m/min (600x240 dpi)	Ink-print onto carton pack	2022		promptly	
10-24439	Videojet	Continous-Inkjet 1880 (CIJ)	330 m/min (10 characters/inch, single lane)	Ink-print onto carton pack	2022		promptly	
10-23315	Domino	A-Serie plus		Inkjet with max. 4 lines	2010		promptly	

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## Miscellaneous Other

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10-24912	Logopak	920 III T			2012		promptly	
10-24770	CSW	End Feed System 54-MF-10	80.000 c/h	Can lid 202	1999		promptly	
10-23745	Bertolaso	EMN-500-3500	60 caps/min.	Cleated conveyor	2012		promptly	
10-23736	Adelski	Cap feed unit with air blower	60 caps/min.		2010		promptly	
101170	Krones / Tanner	Preform unit	33.000 preforms/h		2008/2009		promptly	
20-23568	Moeller	Sub-distribution		Rated current busbar 630 A	2000		promptly	

## Miscellaneous Conveyor

Number	Product	Model	Performance	Equipment	Year	Batch	Delivery	Direction
10-25007	Krones	Air Conveyor	18.000 bottles/h	approx. 37 m air conveyor for PET bottles	2005		promptly	
10-24983	Krones	LPM-ZE		Empty pallet magazin LPM 1.500mm Euro pallet	2012		promptly	short side leading
10-24785	Krones	LPM		Empty pallet magazine LPM 1.000mm	1998		promptly	
10-24780	Krones	Empty pallet magazine LPM		Width 1400mm	1996		promptly	short side leading
10-24635	Schwingshandl	50-10-RF		Rotating roller conveyor	2017		promptly	
10-24630	Storcon	Pressure control for pallet short-side- leading		Pallet pressure control for Euro pallets	1999		promptly	
10-24183	Apollo	A2/A4-500-GBolli-1600	30 m/min	right - downwards	2021		promptly	clockwise (R- L)
10-23412	Krones	PalCo		Triple pallet units	2015		promptly	
101301	Krones	Hydraulic lifting table	120 cycles/h	Hydraulic lifting table with roller conveyors	2006		promptly	

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