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Neutraubling, 2026-10-30

Filling lines Can

Number	Product	Model	Performance	Equipment	Year	Delivery
10-25196	Diverse	Cleaning and fitting line for KEG container	120 Keg/h	20 litre, 30 litre, 50 litre KEG with flat fitting - beer	2010	January 2027

Filling lines PET

Number	Product	Model	Performance	Equipment	Year	Delivery
10-25267	Krones	Used filling line for non-returnable PET bottles	43.000 b/h refer to 1,5l	1,5l PET - flat water - 3x2 Shrink pack on to euro pallet	2010/2020	November 2027
10-25262	Krones	Used Filling line for non-returnable PET bottles	43.000 b/h refer to 1,5l	Carbonated water in 1,5l PET bottle - neck 26/22 Hexalite, shrink pack 3x2, Euro pallet	2010/2020	February 2027
10-25093	Krones	Used repacking line	45 euro pallets/h @ 1,5l shrink pack	PET shrinkpack 3x2, tray shrink packs possible (can)	2019	promptly
30-25060		Used filling line for non-returnable PET bottles	12.000 b/h referring to 390ml; 10.000 b/h referring to 1l; 9.000 b/h referring to 1,5l	carbonated soft drinks; PCO 28-1881	2012-2019	promptly
30-25052	Kosme	Used filling line for non-returnable PET bottles	12.000 b/h referring to 425ml; 10.000 b/h referring to 1l; 9.000 b/h referring to 1,5l	carbonated soft drinks (20° - 8g); PCO 28-1881	2012-2019	promptly
10-24052	Krones, Kaeser, Comag, Lachenmeier	Used filling line for non-returnable PET bottles # 10-24052	12.000 b/h	0,5l and 1,5l PET-bottle softdrinks PCO 1810	2004	promptly
10-25238	Krones	Contiform S8 / Mecafill VKP-PET 2880-80-113	14.000 b/h	0,5l + 1,5l PET-bottle	2004	promptly
101343	Krones	Contiform S12 / Isofill VG-PET-CIP 1.440-32-141	19.200 b/h	0,550 l PET bottle - non-carbonated water	2004	8 month

Filling lines Glass

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Neutraubling, 2026-10-30

Number	Product	Model	Performance	Equipment	Year	Delivery
10-25196	Diverse	Cleaning and fitting line for KEG container	120 Keg/h	20 litre, 30 litre, 50 litre KEG with flat fitting - beer	2010	January 2027

Labelling technology Paper label cold

Number	Product	Model	Performance	Equipment	Year	Batch	Delivery	Direction
10-24990	Krones	Solomatic 1200-30-8-6-130	45.000 b/h	Body, neck, back	1999	Parallel	February 2027	R-L
10-24978	Krones	Universella 600-10-4-4-180	8.000 b/h	Body, neck, back	1993	paralell	promptly	L-R
10-24948	Krones	Taxomatic 600-10	12.000 c/h	Can lid label	2004	angular	promptly	R-L
10-24658	Krones	Universella 600-10	9.000 b/h	Body, neck, back	2004	Standard	promptly	R-L
10-23712	Krones	Taxomatic 600-15-6-6-110	24.000 b/h	L-tax-strip	2000	Standard	promptly	L-R

Labelling technology Wraparound label hot

Number	Product	Model	Performance	Equipment	Year	Batch	Delivery	Direction
10-25296	Krones	Contiroll HS 960-24	50.000 b/h	Wraparound label from a reel	2005	standard	Jan 2027	L-R
10-25275	Krones	Contiroll 720-15	23.000 b/h	Wraparound label from a reel	2013	standard	Dec 2026	L-R
20-25236	Krones	Contiroll 960-24	48.000 b/h	Wraparound label from a reel	2007	standard	promptly	R-L
10-25077	Krones	Contiroll 720-18-ED	25.000 b/h	Wrap-around label from a reel	2019	standard	promptly	R-L
10-24904	Krones	Contiroll 720-15	26.000 b/h	Wrap-around label from a reel	2011	paralell	promptly	R-L
10-24527	Krones	Contiroll 600-10	10.000 b/h	Wraparound label from a role	2008	Standard	promptly	R-L
10-24231	Gernep	Rollina 12 640H	10.000 b/h	Wraparound label	2006	Standard	promptly	R-L
10-24118	Krones	Contiroll 720-12	20.000 b/h	Wrap-around label from a reel	2001	standard	promptly	L-R
10272	Krones	Canmatic Combi 960-24-8-6-130	31.000 b/h	Wrap-around label, pre-cut label cold glue	2000	Parallel	3 month	R-L
101487	Krones	Canmatic 960-24	39.000 b/h	Wrap around label	2001	Parallel	promptly	L-R

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Neutraubling, 2026-10-30

Labelling technology Self adhesiv label

Number	Product	Model	Performance	Equipment	Year	Batch	Delivery	Direction
10-23788	Krones	Solomodul II 1.200-15	10.000 b/h	3 labelling stations for self-adhesive label from a reel	2012	standard	promptly	R-L

Labelling technology Sleeve label

Number	Product	Model	Performance	Equipment	Year	Batch	Delivery	Direction
10-24533	Krones	Sleevematic DS	18.000 b/h	Full sleeve label (Shrink sleeve) from the role	2005	Inline	promptly	R-L
10-24468	Krones	Sleevematic DS Inline	9.600 b/h	Sleevelabel	2008		promptly	L-R
10-24094	Krones	Sleevematic M1	16.000 b/h	Sleeve label	2010	standard	promptly	R-L

Filling technology Filler-Bloc

Number	Product	Model	Performance	Equipment	Year	Batch	Delivery	Direction
10-25238	Krones	Contiform S8 / Mecafill VKP-PET 2880-80-113	14.000 b/h	0,5l + 1,5l PET-bottle	2004	Bloc	promptly	
10-24191	Krones	Moduljet 1.800-50 Modulfill HES (VP G) 1.440-40-113	13.000 b/h	0,75l glass bottle - non-carbonated water	2011	Bloc	promptly	R-L
101437	Krones	Variojet 1440-024-188-M / Sensometic VP-GW 024-188-S	7.000 b/h	Milk in 1,0l Twist-Off bottle	1999	Bloc	promptly	L-R

Filling technology Glass

Number	Product	Model	Performance	Equipment	Year	Batch	Delivery	Direction
10-24971	Krones	VK2V 040/KK 10-113	12.000 Fl/h	0,5l glass bottle	1994	standard	promptly	R-L
10-24715	Krones	VKPV 104-087 KK26	36.000 b/h	0,5l glass bottle beer	2000	angle	promptly	L-R
20-24487	KHS	Innofill - DMG - SVF - 144-KK24	44.000 b/h	0,5l glass bottle with crown cork - beer	2002	Edge	Nov 2026	L-R

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Neutraubling, 2026-10-30

10-24191	Krones	Moduljet 1.800-50 Modulfill HES (VP G) 1.440-40-113	13.000 b/h	0,75l glass bottle - non-carbonated water	2011	Bloc	promptly	R-L
10-23952	Krones	Variojet 1440-16-283 Mecafill VKPV 1440-16-283 KK 4 SV 4	4.000 b/h	0,5l glass bottle beer	2003	Bloc	promptly	R-L

Filling technology PET

Number	Product	Model	Performance	Equipment	Year	Batch	Delivery	Direction
10-23753	Krones	Sensometic VP-I-PET 144-126 / SV 18-S	27.000 b/h at1,0l PET	1,0l, - 2,0l PET / PCO 1881 / carbonated Soft-Drinks	1999	Angle	promptly	R-L
101264	Krones	Sensometic VP-GW 1.440-24-188/ Robusta 600-10	9.000 b/h	1,0 l PET bottle	2003	Bloc	promptly	L-R
101330	Krones	Variojet 1800-050-113/Volumetic VO-PET 040-113/SV 360-10-113	7.200 b/h at 0,5 l PET bottle	0,5 l, 1,0 l, 1,5 l, 2,0 l PET bottle - water	1999	Bloc	promptly	R-L

Beverage preparation Carbonator

Number	Product	Model	Performance	Equipment	Year	Batch	Delivery	Direction
10-24809	Krones	Contiflow 90/2	68.000 l/h	1g CO^2/l until 10g CO^2/l	2006		promptly	

Beverage preparation Mixer

Number	Product	Model	Performance	Equipment	Year	Batch	Delivery	Direction
10-25216		MSF 24/2	20.000 l/h	2 components (water, syrup)	2004		promptly	
10-25181	Krones	DAP 25003	20.000 l/h	3 Components (water, syrup, basic material)	1992		January 2027	

Inspection technology Full bottle inspection

Number	Product	Model	Performance	Equipment	Year	Batch	Delivery	Direction

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Neutraubling, 2026-10-30

10-25189	BBull Stratec Kontroll System	500 Compact LG IMAGE	2.000 c/h	Detection of returnable crates and bottles - plastic crate 300x400	2017		January 2027	Short side leading
10-25294	Krones	Checkmat FM-HF	50.000 b/h	Fill-Level and Cap detection	2014		Dec 2026	
10-24910	Krones	Checkmat 731 EM	19.800 b/h	Label inspection unit	2022		promptly	
10-24893	Krones	Checkmat 707 F-X	16.000 b/h	Fill level and cap detection	2014		2 weeks	
10-24835	Krones	Checkmat 731 FM-X	27.000 b/h	Fill-Level and Cap detection	2015		promptly	
10-24190	Krones	Checkmat FM-K+L	45.000 b/h	Fill level, Cap	2010		promptly	L-R
10-24189	Krones	Checkmat FM-K+L	40.000 b/h	Fill level, closure	2019		promptly	R-L

Inspection technology Empty bottle inspection

Number	Product	Model	Performance	Equipment	Year	Batch	Delivery	Direction
10-25189	BBull Stratec Kontroll System	500 Compact LG IMAGE	2.000 c/h	Detection of returnable crates and bottles - plastic crate 300x400	2017		January 2027	Short side leading
10-25217	Krones	Linatronic M2	44.000 b/h	Bottom, neck finish, threat, caustic, side wall	2008	IRIS	Januar 2027	R-L
10-25141	Krones	Linatronic M	13.200 b/h	base, neck finish, side wall	2016		promptly	left-hand machine
10-25140	Krones	Linatronic M	11.000 b/h	base, neck finish, side walls	2016		promptly	right-hand machine
10-24618	Krones	Linatronic M	40.000 b/h	Bottom, neck finish, threat, caustic, side wall	2013	DART	promptly	L-R

Plastic technology Blow moulding machines

Number	Product	Model	Performance	Equipment	Year	Batch	Delivery	Direction
10-25138	Kosme	KSB 8R	17.600 b/h	250ml und 500ml PET, PCO 1810	2016		end December 2026	
10-24520	Krones	Contiform S12	18.000 b/h	0,5l and 0,75l PET -wide neck 38mm	2005		promptly	

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10-24023	Krones	Contiform S24	43.000 b/h	1,5l and 2,0l PET-bottle, neck 26/22	2007		promptly	
10-23854	Krones	Contiform S10	20.000 b/h	0,33l PET bottle - neck PCO 1881	2010		promptly	
10-23161	Krones	Contiform 1 cavity	80 b/h	0,22l PET-bottle	2000		promptly	

Packing technology Crate packing

Number	Product	Model	Performance	Equipment	Year	Batch	Delivery	Direction
10-25171	Krones	Packer Blitzpack E40 T1	480 cy/min	5 heads – glass bottles in plastic crate (5x4)	2004/2010		Jan 2027	short-side leading
10-25154	Krones	Smartpac C 1400 T	250 cy/h	3 heads (6x4 bottles in plastic crate)	2023		promptly	
10-25106	Krones	Smartpac C1400 T	400 cy/h	3 heads (5x4 modular crate)	2023		promptly	with short side leading
10-24624	Krones	Packer Linapac2 - C2500T1	350 cy/h	6 heads (3x2 containers in 12 cartons - double-lane carton conveyor)	2021		promptly	
10-24032	Kettner	Einpacker Blitzpac E 35 T1	400 cy/h	4 heads 4x3 1l im Kasten 400x300 mm	2002		promptly	short-side leading
10-25166	Krones	Smartpac U 2200 T	480 cy/min	5 heads – glass bottles in plastic crate (5x4)	2011		Jan 2027	short-side leading

Packing technology Foil packing

Number	Product	Model	Performance	Equipment	Year	Batch	Delivery	Direction
20-25243	Krones	Variopac FS 80	80 cy/min	foil only, max. foil width 900 mm	2007		promptly	R-L
10-25231	Krones	Variopac FS-30	30 pulses/min	3x2 Shrink pack in foil - double lane	2004		promptly	L-R
20-25129	Krones	Variopac Pro WT-S 8	80 pulses/min	PET bottles in Tray or shrink tray 3x2 one lane	2015		Feb 2027	R-L
10-25123	Krones	Variopac FS 80	80 cy/min; 51.800 b/h; 8.640 packs/h	Double lane 1,5l PET in 2x (3x2) foil; printed + clear film	2007		16 weeks	
10-25122	Krones	Variopac Pro FS-6	60 pulses/min	PET bottles in shrinkpack foil 2x2 / 3x2	2014		6 month	
10-25084	Krones	Variopac FS 80	80 cy/min	Double lane 1,5l PET-bottle in 3x2 foil	2007		promptly	

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Neutraubling, 2026-10-30

				pack				
10-24850	TwinPack	METEL	60 pulses/min	Double lane 1,5l PET bottle in 3x2 or 2x2 shrink pack	2002		promptly	R-L
10-23437	Twin Pack	Handleapplicator - MHTE	40 cycles/min	Double lane 1,5l PET bottles in 3x2 foil packs	2000		promptly	R-L

Packing technology Carton packing

Number	Product	Model	Performance	Equipment	Year	Batch	Delivery	Direction
10-24814	Krones	Variopac Pro-T-7	70 cy/min	Multipacks in tray	2017		promptly	R-L
10-24546	Krones	Wrapapac WT-45	45 p/min	High board for formation 3x4 and 2x5 short side leading	2005		promptly	L-R

Palettising technolog Palletising

Number	Product	Model	Performance	Equipment	Year	Batch	Delivery	Direction
10-25237	Krones	Robot 3A	240 layers/h (nominal)	3x2 Shrinkpack on Euro pallet	2004		promptly	
10-25159	Krones, Born, Logopak	2 x Modulpal Pro 3A, Bornbinder, Logopak	300 layers/h - 2.400 crates/h - 40.000 bottles/h	Europallet 1200 x 800 mm / Plastic Crate 300 x 400 mm	2021		Jan 2027	

Palettising technolog Depalletising

Number	Product	Model	Performance	Equipment	Year	Batch	Delivery	Direction
10-24314	Krones	Pressant Duplex 2NT	2x 300 layers/h (nominal)	Plastic crates 300x200 mm from Europallet 1200x800 mm	2013		promptly	
10-25159	Krones, Born, Logopak	2 x Modulpal Pro 3A, Bornbinder, Logopak	300 layers/h - 2.400 crates/h - 40.000 bottles/h	Europallet 1200 x 800 mm / Plastic Crate 300 x 400 mm	2021		Jan 2027	

Palettising technolog Pallet safety

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Neutraubling, 2026-10-30

Number	Product	Model	Performance	Equipment	Year	Batch	Delivery	Direction
10-25209	Lachenmeier	Multiflex 1	150 Pal/h	Stretch cover	2011		promptly	
10-25066	Strema	A 5000B II	150 pal/h	double-head			promptly	
10-24911	Bornbinder	HB L		1-cord execution			promptly	
10-24909	Robopac	Roboband 1VH	150 Pal/h	Horizontal stretch film pallet safety	2006		promptly	
10-24519	Strema	A 5000B II	150 p/h	Double head	2007		promptly	
10-24518	Strema	A 5000B II	150 Pal/h	Double head	2007		promptly	
10-24262	Robopac	Genesis HS-T.I.	80 pal/h with 20 windings (nominal)	Ring wrapper with 1 film spool	2005		promptly	

Product treatment Flush pasteuriser

Number	Product	Model	Performance	Equipment	Year	Batch	Delivery	Direction
10-25246	Krones	Vario Flash B	60-150 hl/h	2-steps, Exchanger, Heater	2008		January 2027	

Product treatment Pasteuriser

Number	Product	Model	Performance	Equipment	Year	Batch	Delivery	Direction
10-25139	RICO	TP 700 Comfort	4.800 bottles referring to 0,5l NRW	3x2 Euro-Paletten (800x1.200 mm)	2020		January 2027	

Cleaning technology CIP-cleaning

Number	Product	Model	Performance	Equipment	Year	Batch	Delivery	Direction
10-25160	Krones	Vario Clean AUT-8.000	30 m³/h	4 stainless steel tanks with volume 3.000l and 8.000l - 2 cleaning cycles	2008		Jan 2027	

Cleaning technology Double end

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Number	Product	Model	Performance	Equipment	Year	Batch	Delivery	Direction
20-25117	Krones	Lavasonic HL - Test machine D4.USH.X2411	max. 18.900 Fl/h	Glass bottles - double end version	2024		promptly	
10-24199	Krones	LAVATEC D4.CS.EQ249	24.000 b/h	0,75l glass bottles, pitch cell 95 mm	2010		promptly	

Miscellaneous Coding

Number	Product	Model	Performance	Equipment	Year	Batch	Delivery	Direction
10-24727	Videojet	Continous-Inkjet 1630 (CIJ)	293 m/min (10 characters/inch, single lane)	Ink-print onto single container	2016		promptly	
10-24444	Videojet	Thermal-Inkjet m610touch (TIJ)	1,5-109 m/min (600x240 dpi)	Ink-print onto carton pack	2022		promptly	
10-24439	Videojet	Continous-Inkjet 1880 (CIJ)	330 m/min (10 characters/inch, single lane)	Ink-print onto carton pack	2022		promptly	
10-23315	Domino	A-Serie plus		Inkjet with max. 4 lines	2010		promptly	

Miscellaneous Other

Number	Product	Model	Performance	Equipment	Year	Batch	Delivery	Direction
10-25203	Gassner	BM3	36.000 b/h	3 Basements	2018		January 2027	
10-24912	Logopak	920 III T			2012		promptly	
10-24770	CSW	End Feed System 54-MF-10	80.000 c/h	Can lid 202	1999		promptly	
10-23745	Bertolaso	EMN-500-3500	60 caps/min.	Cleated conveyor	2012		promptly	
10-23736	Adelski	Cap feed unit with air blower	60 caps/min.		2010		promptly	
101170	Krones / Tanner	Preform unit	33.000 preforms/h		2008/2009		promptly	
20-23568	Moeller	Sub-distribution		Rated current busbar 630 A	2000		promptly	

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Miscellaneous Conveyor

Number	Product	Model	Performance	Equipment	Year	Batch	Delivery	Direction
10-25007	Krones	Air Conveyor	18.000 bottles/h	approx. 37 m air conveyor for PET bottles	2005		promptly	
10-24983	Krones	LPM-ZE		Empty pallet magazin LPM 1.500mm Euro pallet	2012		promptly	short side leading
10-24785	Krones	LPM		Empty pallet magazine LPM 1.000mm	1998		promptly	
10-24780	Krones	Empty pallet magazine LPM		Width 1400mm	1996		promptly	short side leading
10-24635	Schwingshandl	50-10-RF		Rotating roller conveyor	2017		promptly	
10-24630	Storcon	Pressure control for pallet short-side-leading		Pallet pressure control for Euro pallets	1999		promptly	
10-24183	Apollo	A2/A4-500-GBolli-1600	30 m/min	right - downwards	2021		promptly	clockwise (R-L)
10-23412	Krones	PalCo		Triple pallet units	2015		promptly	
101301	Krones	Hydraulic lifting table	120 cycles/h	Hydraulic lifting table with roller conveyors	2006		promptly	

Capping technology Decorker

Number	Product	Model	Performance	Equipment	Year	Batch	Delivery	Direction
10-25176	Rink	RK 940 LL	40.000 b/h	Rotation decrowner for modul crate 4x5 for 0,5l and 0,33l glass bottle	2024		January 2027	Short side leading