

## Specification

### Used Filling Line for non-returnable PET bottles # 10-23383

Make	KRONES, Zalkin, Videojet, Robopac
Capacity	32.000 bottles/h at 1,5l PET bottle
Neck	PCO 28-1881 for plastic screw cap
Filling product	non-carbonated water, carbonated water, carbonated Softdrinks (17°C, 3,5 g/l Co2)
Packs	3x2 doublelane
Pallet	Europallett1200x800 mm
Control Unit	Siemens S7
Netform	TNS, 400 V, 50 Hz
Availability	February 2023

### MACHINES:

#### Blowmoulding/Filler-Bloc

#### Blow moulding machine

WITH  
WITHOUT  
Filler

KRONES Contiform S24, year 2004/ upgrade 2022,  
rotaring machine with 24 blowing stations Direction R-L,  
heating module HZM13, 22 heaters, central neck cooling  
with air-cooled shields Cam-curve with optimized central  
lubrication, deadspace reduction Enviro2, starless preform  
handling, strong carbon belt, low-forced locking and  
unlocking curve, extended nozzle curve  
roller sorter, preform feeding, chiller,  
tilting device, chute,  
KRONES Volumetic VODM-PET 5040-140-113/ SV15, 140  
filling valves, pitch 113 mm  
Manual filler exterior spraying system, integrated machine  
guarding in hinged door design  
Bottle transfer via neck-ring transfer belt, cap feeding unit

#### Capper

Zalkin plastic-screw capper, 15 capping heads, pick and  
place handling system

#### Fill level inspection unit

KRONES Checkmat, detection with infrared radiation - NEW

**Labelling machine**

KRONES Canmatic 960-24, year 2001, parallel batch, running direction left – right, Precutted paper labels, wraparound

**Coding**

Videojet 1620, year 2017, inkjet onto bottle shoulder, mounted at bottle conveyor

**Packing machine**

KRONES Variopac Pro FS-70, year 2006, direction R-L, performance 70 cycles/min  
6-lane bottle infeed, film cutting and wrapping unit, detection for printed film  
Shrinking tunnel with mash-grid belt, infeed width 700 mm, cooling ventilator

**Palletizer**

KRONES Pressant Universal 1N, year 2008, performance 180 layer/h, single-lane pack infeed  
Frequency controlled lifting unit with servo drive, pre-grouping station with roller, row pusher  
Intermediate plate with guide rail, linear pattern on pallet 1.200 x 800 mm and 1.200 x 1.000 mm

**Pallet stretcher**

Robopac Helix HS-40, year 2008, performance 45 pallets/h at 20 windings  
4-column machine, rotating arm with one film reel, hold-down punch, pallet lifting unit

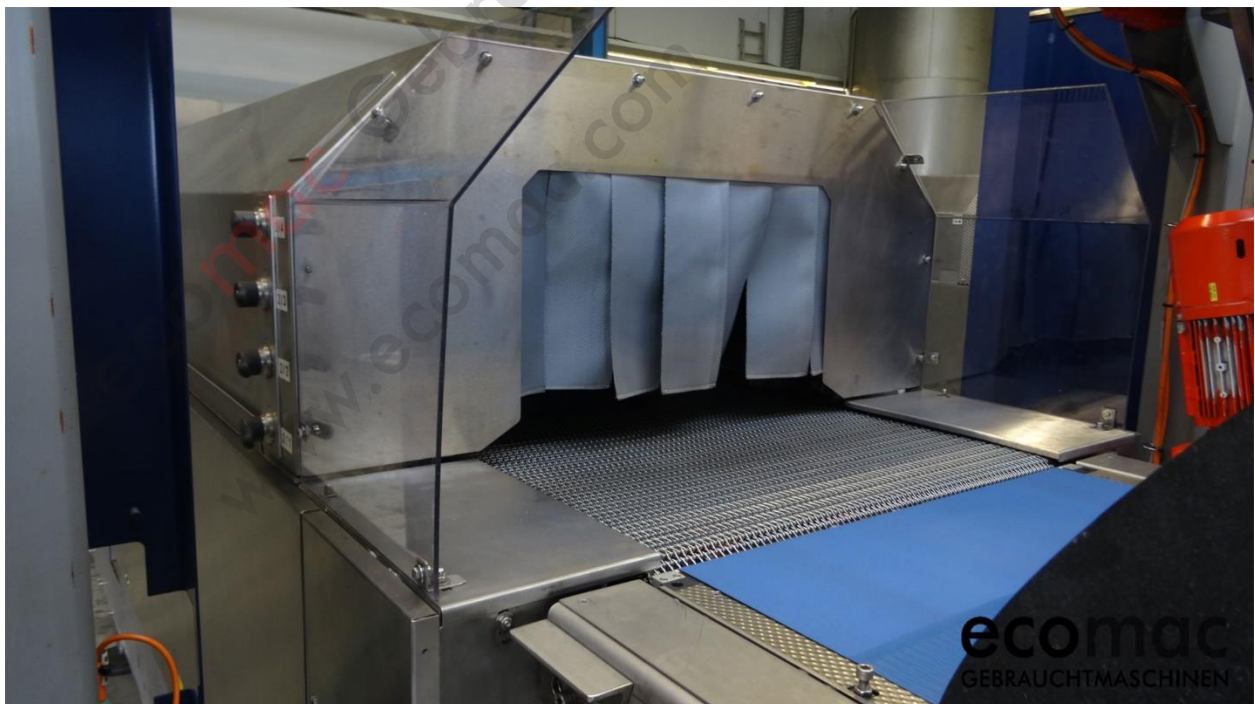
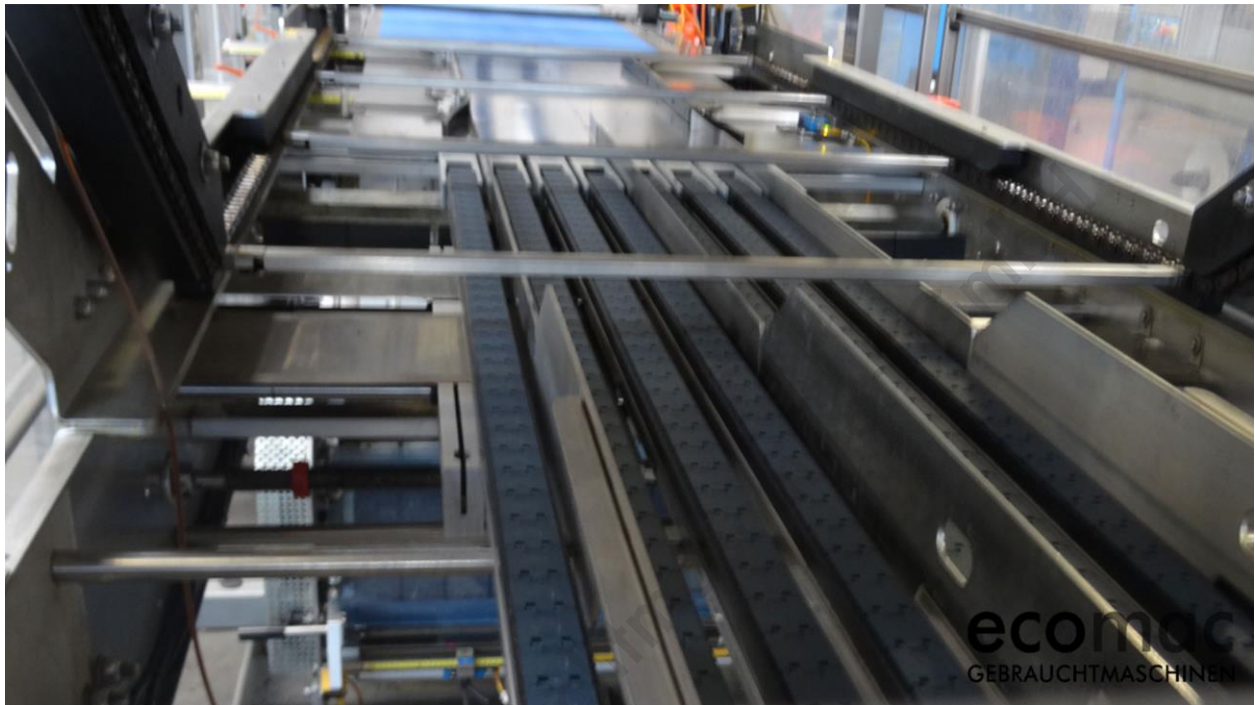
bottle-, pack- and pallet conveyor in compact layout arrangement

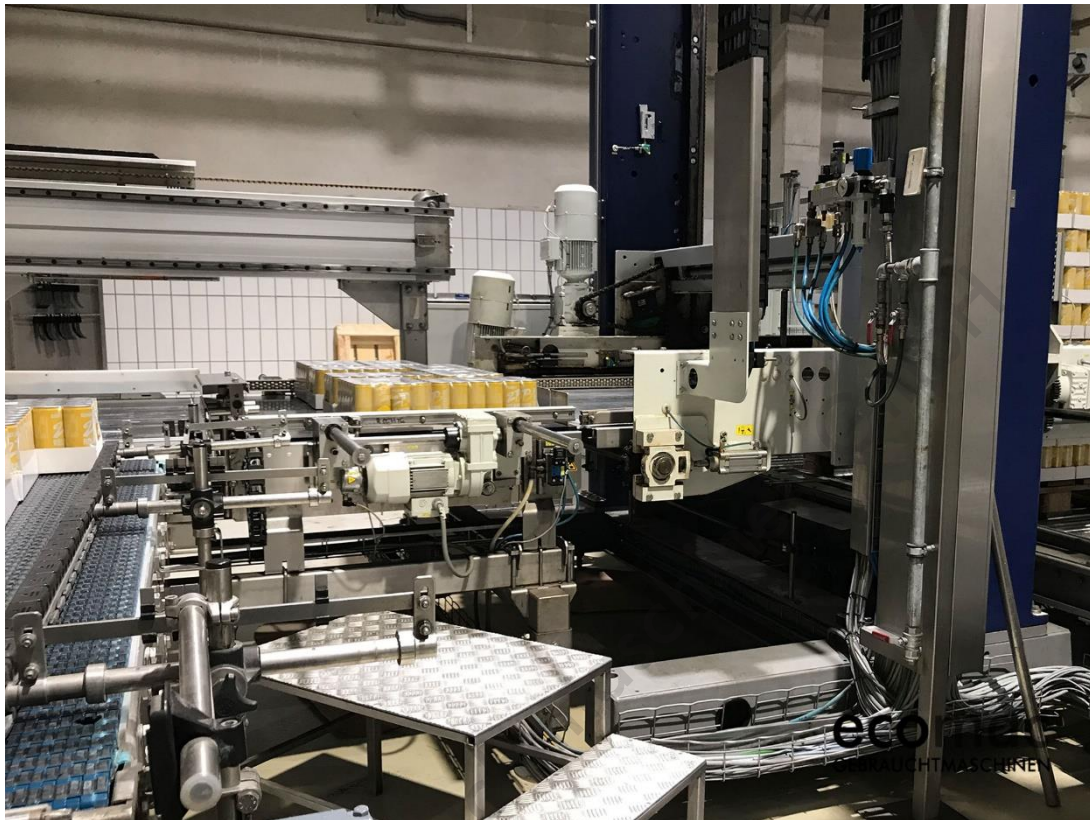














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