

Specification

Used Filling Line for non-returnable PET bottles # 10-23383

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| Make | KRONES, Kettner, Strema, Videojet, Zalkin |
| Capacity | 32.000 bottles/h at 1,5l PET bottle 36.000 bottles/h at 0,5l PET bottle |
| Neck | PCO 28-1881 for plastic screw cap |
| Filling product | non-carbonated water, Carbonated water and Softdrinks (17°C, 3,5 g/l CO ₂) |
| Packs | 3x2 double-lane Shrink-only |
| Pallet | Euro pallet 1.200 x 800 mm and Industrial pallet 1.200 x 1.000 mm |
| Control Unit | Siemens S7 |
| Netform | TNS, 400 V, 50 Hz |
| Availability | 8 month |

MACHINES:

Blowmoulding/Filler-Bloc

Blow moulding machine

KRONES Contiform S24, year 2004/ upgrade 2022
rotating machine with 24 cavities, max. 1.600 bottles/cavity
running direction R-L, heating module HZM13 with 22 heaters
central neck cooling with air-cooled shields, cam-curve with
optimized central lubrication, deadspace reduction Enviro2
starless preform handling, extended nozzle curve
low-forced locking and unlocking curve, strong carbon belt

WITH

roller sorter, preform feeding, chiller

WITHOUT

tilting device, chute

Filler

KRONES Volumetric VODM-PET 5.040-140-113/ SV15
140 filling valves, pitch 113 mm
manual filler exterior spraying system, integrated machine
guarding in hinged door design
bottle transfer via neck-ring transfer belt, cap feeding unit

Capper

Zalkin plastic-screw capper, 15 capping heads, pick and
place handling system

Fill level inspection unit

KRONES Checkmat, detection with infrared radiation - NEW

Labelling machine

provided by customer

Coding

Videojet 1620, year 2017, inkjet onto bottle shoulder mounted at bottle conveyor

Packing machine

KRONES Variopac Pro FS-80/V2, year 2006, running direction L-R, performance 80 cycles/min equipped for 3x2 packs double lane film only 6-lane bottle infeed widened with single lane drives film cutting and wrapping unit for clear and printed film fixed film folding curved guide, max. bottle height 350 mm 2 film mandrels with automatic splicing central lubrication shrinking tunnel with mesh chain and cooling fan

Palletizer

Kettner Pressant Universal 1A, year 1996/ upgrade 2022 double-lane pack infeed, performance 300 layer/h elevator-machine with upper infeed grouping station with rubberised infeed conveyors internal turning station with flaps, platform for operator

Pallet stretcher

Strema A5000 BII, year 2005, 2 stretch heads with rotation arm, lifting station, down holder unit

Inclusive bottle-, pack- and pallet conveyor in compact layout arrangement









