

## Specification

### Used Filling Line for Cans # 10-23410

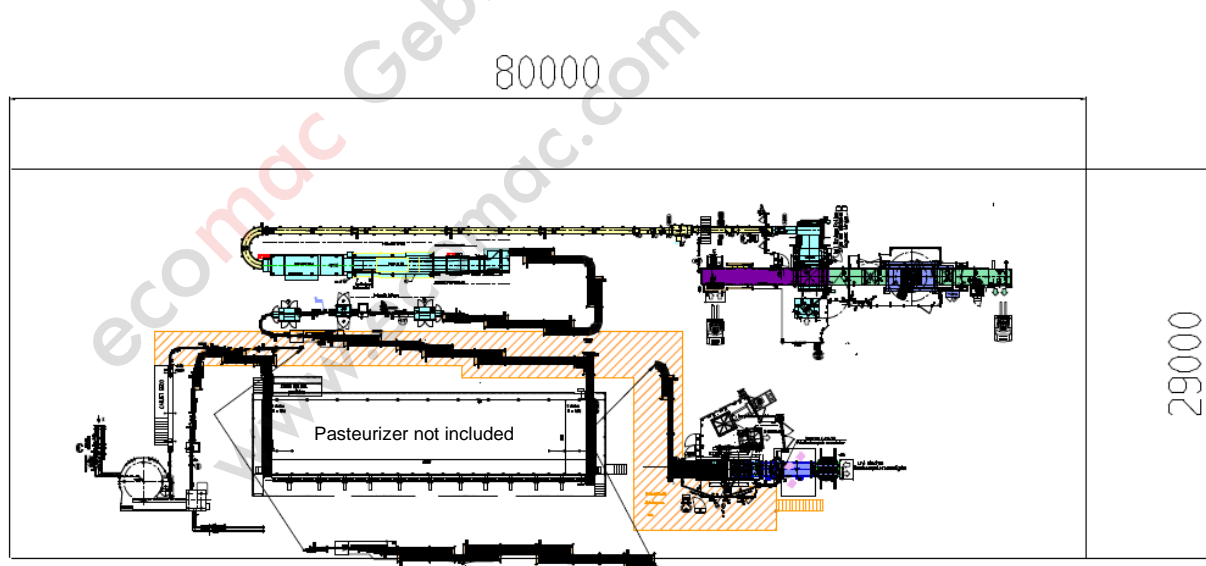
Make	KRONES, H.F.Meyer, Robopac, Videojet
Capacity	40.000 cans/h at 0,33l and 0,5l standard 202/211
Cantype	202/211
Filling product	Beer and Icetea
Packing	4x3 and 6x4 foilpack
Pallet	Europallet 1.200 x 800 mm
Control Unit	Siemens S7
Current Data	TN-S, 400 V, 50 Hz
Availability	<b>March 2023</b>

#### MACHINES:

<b>Bulk can depalletiser</b>	KRONES Pressant Universal 1A, Year 2008, capacity 280 layers/h New can pallet max. 1.320 x 1.180 mm with max. stack height 2.700 mm, Centring with 3-side duct, Sweep-off unit in special size with automatically guide adjustment, Metal deck frame pick up and take off on empty pallet, Layerpad and pallet remover with suction and gripper system, Touch operation
<b>Rinser-Filler-Seamer</b>	KRONES Volumetric VOC-100-90-VO, Year 1997 with new control unit, 100 filling valve, pitch 90 mm, Seamer Ferrum F812 with pitch 92 mm, Motorised height adjustment filler top part Hot water, flushing system Touch visualisation Incl. Gravity rinsers with inverter bend, manual can lid feed unit
<b>2x Can inverter</b>	H.F.Meyer Hytwist, Installation on single-lane conveyor with back-up pressure – NEW
<b>2x Fill lever inspect. unit</b>	KRONES Checkmat, X-ray – NEW
<b>2x Blower</b>	KRONES Linadry, Year 2018, air knives above conveyor with housing

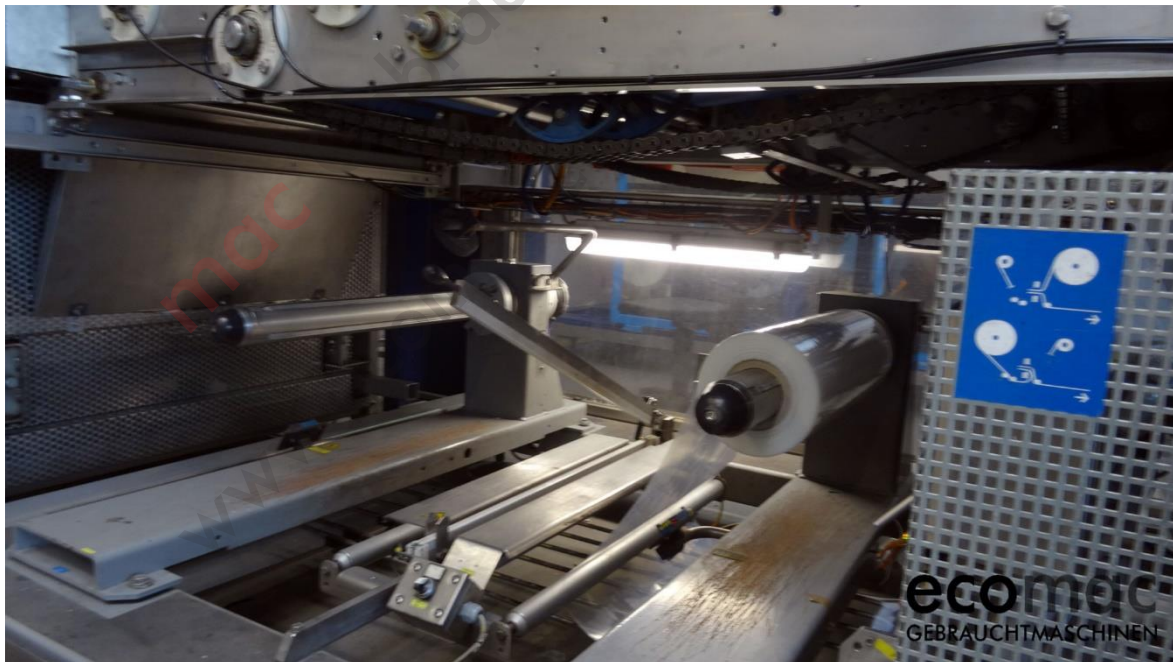
- Coding** Videojet 1620, Year 2017, ink jet on can bottom
- Packing Machine** KRONES Variopac Pro FS-70, Year 2006,  
Capacity 70 cycles/min,  
Infeed for 6-lanes loose cans,  
Guide plate in machine infeed adjustable by crank,  
Film cutting unit for printed and transparent foil,  
2 film folding curved guide heights, steam tunnel with main grid belt  
and cooling unit, Touch operation
- Palletiser** KRONES Pressant Universal 1N, Year 2008,  
Capacity 180 Layers/h,  
Europallet 1.200 x 800 mm or Industrial pallet 1.200 x 1.000 mm,  
1-lane infeed conveyer with narrow pitch and 12 spacing device,  
transfer plate with roller bed and motorized roller guide rail,  
Layer pad inserter, Touch operation
- Stretcher** Robopac Helix HS-40, Year 2008,  
Capacity 45 pallets/h with 20 windings,  
Rotary arm with 1 foil reel, full pallet down-holding unit,  
Pallet lifting unit, fence guarding with light curtain,  
Control cabinet with operator panel,  
Pallet chain conveyor

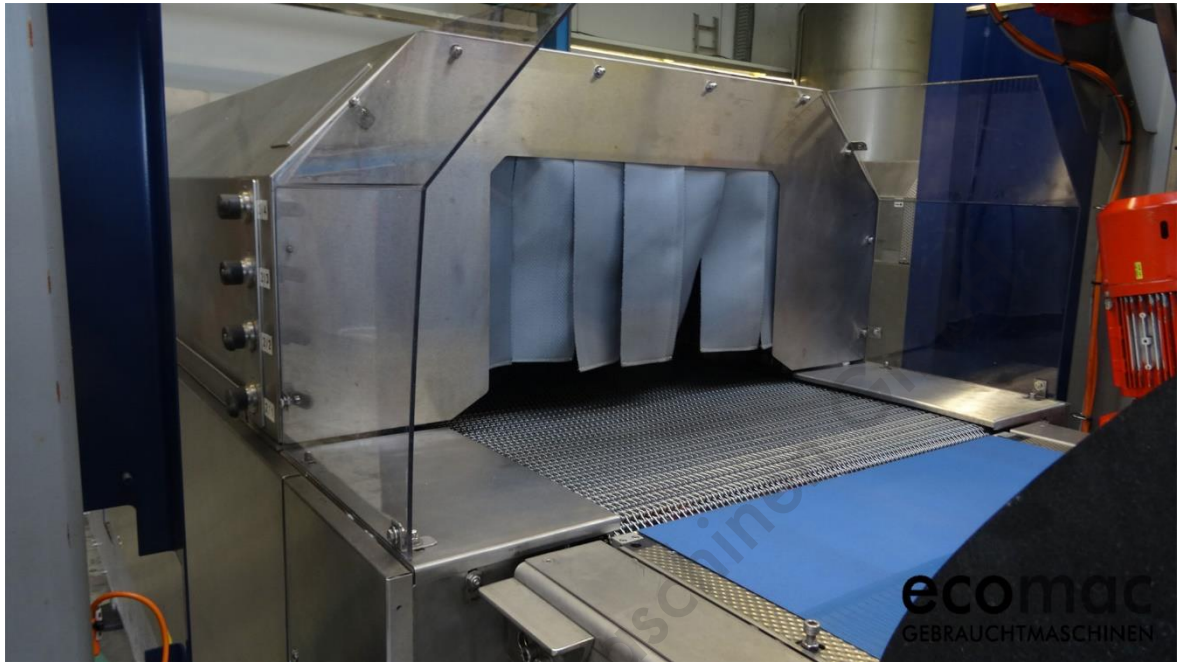
Inclusive can, pack and pallet conveyors according to concept layout PL-153022-M-00000-00.













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