

Specification

Used Repack-line for PET-packs # 10-23516

Make	KRONES
Year	2009
Performance	35 – 40 pallets/h
Packaging	Sixpacks of 1,5 l and 0,5 l
Palett	Euro-pallet 1.200 x 800 mm and DüDo-pallet 600 x 800 mm
Control Unit	Siemens S7-300
Kind of current	TN-S, 400 V, 50 Hz
Availability	January 2023

MACHINES:

Pallet conveyor

Full goods on Euro-pallet in linear layer pattern
Plastic base and intermediate layer sheets
Infeed of different sorts onto 4 pallet storage sections

Bulk depalletizer

KRONES Pressant Universal 1N
4-digit transfer trolley and emergency parking sections
Alternate shifting of maximum 4 pallets in layers
Pack discharge table with mat chain
Dissolving the layer scheme in rows
Separating the packs and turning from cross to length

Pack conveyor

KRONES MultiCo
Folding railing for sixpacks of 1.5 l and 0.5 l
Frequency converter mounted on the motor; central lubrication
Unmixed line-up in 4 container buffer lanes with a line distributor
Call-off control of the sixpacks lined up in a maximum of 4 sorts via communications processor from the marketing-logistics control center

Palletizer

KRONES Modulpal 2A
Computer-aided precise package tracking for the desired formed layer formation with a servo-motoric Robobox
Palletizing of the mixed layer schemes onto 2 DüDo-sized pallets with an intermediate layer; layer-pad magazines

Pallet conveyor

KRONES PalCo
Chain conveyor with width of 1.000 mm
Roller conveyor with usable width 1.050 mm and pitch 95.2mm

Pallet stretcher

Strema A 5000 II
2 film-roll heads on a rotary arm; pallet lifting unit

Pallet labeller

SRD
2-sided self-adhesive label from the roll; internal printer

Pallet stacker

Lifting unit for 2 DüDo-sized pallets onto Euro-carrier pallet
Empty pallet magazines







