

Specification

Used Filling Line for PET-bottles # 10-24086

Make	SIG Corpoplast, KHS, Kisters, Paxona, Sacmi, Videojet
Year	2000 / 2001 / 2008 / 2011 / 2012
Capacity	36.000 bottles/h at 1,5l water 35.000 bottles/h at 1,5l soft drinks - sweet 32.000 bottles/h at 1,5l soft drinks - light
Closure	PCO 28-1881
Filling product	Water and soft drinks with 7,5g CO ₂
Packing	3x2 bottles in shrink foil (double lane)
Pallet	Europallet 1.200 x 800mm and DüDo 600 x 800mm
Control Unit	ABB / Siemens
Operating net	400V / 50 Hz
Availability	promptly

MACHINES:

Blow moulder	SIG Corpoplast Blomax 24, year 2008 Rotary machine with 24 blow moulding stations Heating oven with 20 heating boxes Control Unit ABB Incl. Preform tipper MD3 (Mucki), year 2001 Incl. Preform hopper SBT, elevator HFT, preform conveyor RGTD, strapping band RFT, chute ASTK (Tanner), year 2008
Air conveyor	NTS, Mistral blower, Year 2000, pneumatical adjustable rail, for 0,5l and 1,5l bottle, basket cable tray open
Filler	KHS Innofill EV-VF, Year 2000, 176 filling valves, electronic filling system, valve manifold with APV-valves, container infeed with air conveyor, hand-over with infeed worm and clamping star wheel, clean room housing with doors Screw capper (Zalkin) with 22 heads Caps from fixed chute to hand-over plate to the heads Cap feeding system NSM 2 storage positions with tipper Foam cleaning with ECOLAB, Year 2001 3 dosing units with hot steam, Year 2011
Fill lever control	KHS Innocheck CUB Vision Circle, Year 2013 Control of fill level, cap, fault coding Rejection in container or rejection table
Dating	Videojet, laser coding on bottle conveyor with housing

- Deaeration + Mixer** KHS Innopro DX65, Contimix 65/5 -T20, Year 2000, 65.000 l/h
5 components, Brix meter (Anton Paar), pumps (Hilge)
- Bottle conveyor** KHS Innoline BTR, Year 2000
Motordrive with frequent converter, plastic chain
Closed cable duct, fixed rails,
Dry lubrication (CHP DLU-5000)
- Labelling machine** Sacmi Opera 300 RF 26T/R S1E1, Year 2012
26 bottle plates, double infeed worm, parallel clockwise, toothed belt
drive, hotmelt, wrap around label from a reel,
safety device lift version
- Label check** KHS Innocheck CUB, Year 2015
Sensor system, P.E. sensor on the labelling carrousel,
Rejection with pusher into container
- Packing machine** Kisters SP060V, Year 2000
60 cycles/min., infeed with 6 lanes 3x2 double lane,
lane width manual adjustable, only foil processing
transparent and printed foil,
shrink tunnel, 2 zones double lane, basket conveyor, cooling unit
- Pack conveyor** Paxona + Schaefer, Year 2009
Double lane plastic flat top chain
- Pack labelling** Self-adhesive labelling from a reel to a pack (Contact 100)









