

Specification

Used Filing Line for non-returnable PET-Bottles # 10-24123

Manufacturer	KRONES
Year of manufacture	2005
Capacity	approx. 20.000 bottles/h at 1,5l PET-bottle
Filling product	Carbonated and non-carbonated water Carbonated Soft Drinks Max. 8°C 8,0g CO2/l
Bottle sizes	0,5l; 1,0l and 1,5l PET-bottles
Neck finish	Shorty PCO 1881 and PCO 1881 sports cap
Packing	0,5l pad with foil 4x3 and 6x4 1,0l foil only 3x2 and 4x3 1,5l foil only 3x2
Pallet	Euro pallet 1.200 x 800 mm
Control unit	Siemens S7-300
Network configuration	TN-S-NET, 400V, 50 Hz
Availability	Immediately, already dismantled and partially packed

MACHINES:

Stretch blow molding	KRONES, Contiform S16, rotary machine HZM09 - heating module
Including	Preform feeding, tilting device Make Tanner, Chiller KKT Kraus KLC 95-N
High Pressure Compressor	AF, CE 68A, 40 bar With chilller on the roof top
Air conveyor	KRONES, AirCo, Pneumatically adjustable
Rinser-Filler-Bloc	KRONES, Rinser: Variojet 2.160-72-94, 72 pieces rigid nozzles; 1 channel, full guarding - lift version Filler: Volumetic VODM-PET 3.600-120-94, 120 filling valves, pitch 94 mm Neckhandling Screw capper: 360-12 with 12 capping heads for plastic screw Caps, Pick & Place, Closure feeder Gassner, Basement 312
CIP-Unit	KRONES, 2x30HL + 1x2HL

Carbonator/Mixer	KRONES, 54000 DA CO2 content max. 8g/l, vacuum degassing and carbonizing, With plate heat exchanger Inclusive up-grade to a 2 components Mixer for CSD
Filling height control	KRONES Checkmat 707 F-IR Infrared underfill, sensor cap existing
Labelling machine	KRONES, Controll 720-15 Hot-melt labelling station for wrap-around labels from the reel
Label Control	KRONES Checkmat 707 Sensor label existing, with direct push
Dating	Videojet 1610 Inkjet, installed on bottle conveyor, coding on bottle shoulder
Packing machine	KRONES Variopac PFS-45 Packing in foil, or pad, or pad and foil 6 lanes in the machine infeed with interchangeable sheets. Including trolley for foil With standard tunnel, 2 lines, with mesh belt.
Handle applicator	COMAG H55/2 - double lane 2x label magazines available, using of stripe with integrated Label
Palletizer	KRONES, Pressant Universal 1N, 2 lane infeed Pre-grouping with intermediate plate and row pusher Loading plate with roller carpet and roller railing motorized Centering railings, Layer inserter including magazine, pallet magazine Free-standing protective fence
Pallet safety	Robopac, Model Genesis 70 pal/h with 11 windings, down holder, pallet lifting device, Free-standing protective fence

Including bottle conveyor with lubrication, pack conveyor and pallet conveyor









