

Specification

Used Filling line for non-returnable PET bottles

Make	Kosme, Krones, Vipoll, Atlanta
Year	2002-2014
Capacity	8.500 bottles/h refer to 1,5l – 33g preform weight 12.000 bottles/h refer to 0,5l
Neck	PCO 28-1881
Filling product	Water and carbonated soft drinks
Packing	Foil packing – 3x2
Pallet	Euro pallet 1200x800
Control unit	Siemens S7
Voltage/Frequency	400V / 50 Hz
Availability	January 2027

MASCHINEN:

Blow moulding Kosme KSB 6R
Year 2012, machine existing of blowing wheel with 6 blowing stations and oven, air recycling,
Heating station cooled with water, neck cooling with air
Air consumption 34bar

Accessories: Parts of preform feeding:
(Roller sorter and preform infeed)

Without: Tilter
Chiller
Compressor
Moulds

Air conveyor Krones
Year 2012
Guiding rail pneumatic adjustable

Rinser-Filler Block Vipoll Visitron VK-E-40-50-10S PET-B
Year 2007
Neckhandling, 2-channel rinser, 40pcs rinsing nozzles,
50 filling valves

Without: Cap feeding

- Filling height detection** HEUFT Spectrum VX Ti36
Year 2014
Detection: filling height and cap control
- Bottle conveyor** Profipack
- Labelling machine** Krones Controll 600-10
Year 2005
Bottle turning with tooth belt for cylindrical bottles
- Packing machine** ATLANTA Ecofard, Type 35
Year 2008, Speed up to 35 pulses/minute,
Packing 4x3 shrunk in printed foil,
4 lane machine infeed
Shrinking tunnel
- Handle applicator** Twinpack MGEL
Year 2002, single lane
- Pack conveyor**















