

Specification

Used Filling Line for non-returnable PET bottles # 10-25262

Make	KRONES, KHS
Capacity	43.000 bottles/h refer to 1,5l bottle
Preform	28,4g with neck threat 26/22 self-production
Cap	Screw cap (Flat Cap) Hexalite 26
Filling product	Carbonated water
	Filling temperature 18°, Co2-content 6,0 till 8,0g
Year	2010/2020
Packing	3 x 2 foil only (foil thickness 40-60 µm
Pallet	Europallet (1.200 x 800 mm)
	Euro half pallet (800x600 mm)
Control unit	Siemens S7 300
Current	TN-S-Netz, 400 V, 50 Hz
Availability	Februar 2027

MACHINES:

Blow moulding

KRONES Contiform S24 Gen. 2
Air Wizzard 3, blowing curve recording for all stations,
Bottom quick change,
Inclusive:
Preform tilter make Tanner with noise protection,
Preform feeding make Krones Contifeed,
Chiller KKT Kraus (air cooling)

Compressor

Not included in the scope of supply

Air conveyor

KRONES AirCo
With pneumatic adjustable railing

Filler

KRONES VODM 5040-168-94
Roof table execution, neck handling, tubular ring bowl,
Pneumatic valves – make Alfa Laval
Plastic screw capper KRONES
Capping elements with servo motor, Pick & Place
Accessories: clean room, foam cleaning Ecolab,
Bottle shower, sieve in product infeed

Cap feed unit

Gassner with 2 storage places, cascade elevator

Full bottle detection	Not included in the scope of supply
Bottle conveyor	Single and mass flow conveyors with 2 flow tables
Blower	KRONES Linadry 2 moduls for blowing of bottles
Labelling machine	KRONES Contiroll 960-24 Year 2020, parallel, 2 stations For wraparound label from reel with hot glue, Thooth belt for cylindrical bottles
Label check	KRONES Checkmat E Inspection of existing labels
Coding	Inkjet EXCEL 170
Packing machine	KRONES Variopac Pro FS-80 6-lanes infeed, double lane processing (3x2) Only using of foil in printed and unprinted material Shrinking tunnel with wire mesh
Pack conveyor	KRONES Multico Double lane
Handle applicator	KHS Kisters Double lane
Palletizer	KRONES Modulpal 1ADR-0750 Turning column robot, double execution Robobox with 2 modules 2-double lane infeed 2x shutter head with layer pad unit on the heads
2x Pallet safety	Strema Robopac Genesis
Pallet conveyor	For Euro pallet and Euro half pallet

Conveyors according to layout















