

Specification

Used Filling Line for non-returnable PET bottles # 10-25267

Manufacturer	KRONES, KHS
Performance	43.000 bottles/h @ 1,5l bottle
Preform	21,63 g with 26/22 neck finish, produced in-house
Cap	screw cap (flat cap) Hexalite 26
Filling product	still mineral water
	filling temperature 18°C-32°C, CO ₂ content 0,0g
Year	2010/2020
Packaging	3x2 only foil (film thickness 40-60 µm)
Pallet	Euro pallet (1.200x800 mm) Euro half pallet (800x600 mm)
Controller	Siemens S7 300
Power supply	TN-S-net, 400 V, 50 Hz
Availability	October / November 2027

MACHINES:

Blow moulder	KRONES Contiform S24 Gen. 2 Air Wizard 3 with blowing curve recording for all stations, Base quick-change, Included: Preform kipper Tanner with noise protection, Preform feed system Krones Contifeed, Chiller KKT Kraus (air cooling)
Compressor	Not included in the scope of supply
Air conveyor	KRONES AirCo Rigid railing
Filler	KRONES VODM 3600-120-94 -SV24 Roof table execution, neck handling, tubular ring bowls, Pneumatic valves – Alfa Laval Plastic screw capper KRONES Capping elements with servo motor, pick & place Accessories: clean room, foam cleaning Ecolab, Bottle spraying system, sieve in product infeed
Cap feed unit	Gassner with 2 storage locations, cascade elevator

Container inspection unit	Not included in the scope of supply
Bottle conveyor	Single conveyor and mass flow conveyor with 2 flow tables
Blower	KRONES Linadry 2 modules
Labelling machine	KRONES Contiroll 960-24 Year 2020, parallel, 2 labelling stations For wrap-around labels from reel with hot glue, Toothed belt table for cylindrical bottles
Label check	KRONES Checkmat E Inspection of existing labels
Dating device	Inkjet EXCEL 170
Packing machine	KRONES Variopac Pro FS-80 6-lanes inflow, 2-lanes processing (3x2) Using of only foil in printed and unprinted material Shrinking tunnel with wire mesh
Pack conveyor	KRONES Multico 2-lanes
Handle applicator	KHS Kisters Double lane
Palletizer	KRONES Modulpal 1ADR-0750 Pivoting-shaft robot, double execution Robobox 2 modules 2-lanes inflow 2x shutter head with layer pad unit at the head
2x Pallet safety	Strema
Pallet conveyor	For Euro pallet and Euro half pallet

Conveyors according to layout















