

Specification 30-24937

Used filling line for spirits in glass bottles

Make	Krones
Year	2004
Capacity	Approx. 15.000 bottles/h
Bottle	Rectangular and oval bottles
Seam	Aluminium and plastic screw cap
Filling product	Spirits 43%
Filling temperature	20°C
Packing	Full carton 12 bottles (3x4) – short side leading Full carton 6 bottles (2x3) – short side leading
Control unit	Allen Bradley
Production voltage	400V / 50 Hz
Availability	March 2026

MACHINES:

Bulk glass depalletizing

Foil unwrapper;
Make MSK Defotech, MSK 800
with extraction of foil

Bulk glass depalletizer
Krones Pressant Universal 1N
With layer pad remover and cover-sheet remover

Conveyor with protection cover

Rinser/Filler-Bloc

Krones
Rinser: Variojet 2160-54-126
Mechanical rinsing system, 1 channel for water
Filler: Isofill VV2160-54-126 volumetric filling system
3x Capper: Zalkin for standard screw-cap, Longcap and Roop-
Caps, with 3 x cap feedings Gassner/Zalkin

Fill level inspection	Mapex Detection of underfill, overfill, rins failure and cap
Bottle puffer	Hartness
Labelling machine	Krones Multimodul I 2400x40 With 3 cold glue labelling station (module) for body, neck and back Label, with servo controlled bottle table Blocked with Taxomodul 1200-20, tax stripe in U-shape With 2 x Coding device Videojet
Label inspection	Mapex VIS
Packaging machine	Langenpac – Providing Solutions Type HCC
2x Carton erector	Krones Variocart C40
Dividing system	SFT Syncro Laner For distribution of bottles to the packer
Packer	Krones Linapac II E30H Packing of bottles in carton, 3 heads Double lane, with head magazine
Carton sealer	Krones Variocol H120 Double lane, with Nordson gluing unit
2x Pack printer	Marsh
2x Pack control	Garvens, function in scale mode

With bottle and carton conveyor (with Ambaflex spiral)













