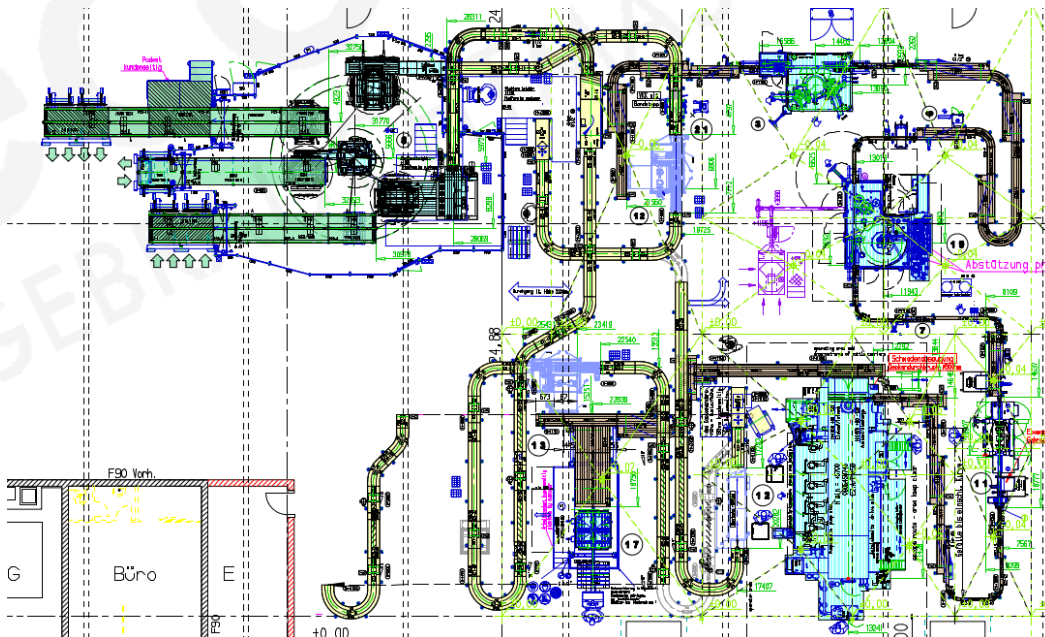


Specification # 30-24844

Used Filling Line for returnable glass bottles

Make	Krones, PackTec
Year	2019/2020 (2015)
Capacity	10.000 bottles/h referring to 0,33l long neck bottle
Bottle	0,5l and 0,33l long neck bottle
Closure	Crown cork
Filling product	Beer (top and bottom fermented)
Filling temperature	16°C
Co2-content	5,5g/l – 6,0g/l
Crate	Modul crate 4x6 and 4x5
Pallet	Euro pallet 1.200x800 cm
Current	Siemens S7-300 400V – 50Hz
Availability	First quarter 2026



MACHINERY:

Palletizing	Combination of depalletizer and palletizer Krones Robogrip 4A (4 axes) Jaw gripper with additional hook gripper Year 2019
Depacker	PackTec, ServoPac A2 Year 2020 2 head, short-side leading, T-execution
New glass feed	Demag pulley, gripper head with air hoses
Crate washer	PackTec, Cratecleaner 3000 Year 2020 1 zone
Bottle washer	Krones Lavatec E2.A/C.158 Year 2019 14 bottles/row, cell 80mm, Caustic area isolated, automatic debris removal unit Heating: debris removal unit
Bottle inspection machine	Krones Linatronic M Year 2015 DART-technology Inspection of base, neck finish, caustic and sidewall
CIP line	TM Inox Year 2020 4 tanks à 2.000l Fresh water, acid, cold caustic, hot caustic
Flash pasteurizer	Krones Varioflash B4 Year 2019 Performance 20-45 hl/h
Filler	Krones Mecafill VKPV 1.440-40-113 KK 10 – 113 Year 2019 With crown feeding Gassner

Filling height control

Krones Checkmat FM-K
Year 2019
Detection of under and over fill and of metal closure

Labelling machine

Krones Universella 600-10
Year 2019, bottle rotation via table cam
Labelling with cold glue of body, neck ring, back
With coding device Videojet: Ink-Jet on label
With label check Krones Checkmat E

Packer

PackTec, ServoPack E2
Year 2020
2 heads, short-side leading

Full crate control

Krones Checkmat VK-S
Year 2019
Inspection of completeness of crate

Bottle, crate, pallet conveyer



