

Specification

Used Palletizing Line

Number	10-25159
Make	Krones, Born, Logopack
Model	Used Palletizing line existing of Depalletizer, Palletconveyor, Palletizer, Palletsafety and Palletlabelling
Capacity	Line: 40.000 bottles/h Machines: 48.000 bottles/h 2.400 crates/h 300 layers/h max. 60 pallets/h
Equipment	Euro pallet 1200x800 – plastic crate modul 300x400
Year	2021
Control unit	Siemens S7 1500
Availability	January 2027
MASHINERY:	
Depalletizer	Krones Modulpal Pro 3A Column with lifting unit (base frame) and slide, With automatic fall protection, Pivoting arm for 3 angle execution and tool carrier with total weight of max 700kg Clamp gripper head for 8 crates in a layer Crate discharge in 90° execution with crate pull mechanism Operating via control panel with touch screen

Pallet conveyor

Krones

Triple insertion

Triple discharge

Chain and roller conveyor units

Pallet detection unit with cleaning function

2x pallet magazines (well pallets and defect pallets)

With own control unit

Palettizer

Krones Modulpal Pro 3A

Column with lifting unit (base frame) and slide

With automatic fall protection,

Pivoting arm for 3 angle execution and tool carrier with
total weight of max 700kg

Gripper head for 8 crates in a layer

Crate infeed with stopping conveyor single lane with 90°
grouping unit without turning station

Grouping station with centring frame for crates

Palettizing of the whole layer

Max stacking height 1955 incl. pallet = 6 layer on to pallet

Control panel with touch screen

Pallet safety

Born

Cord safety device with magazine

Pallet labelling

Logopak









