

## Used repacking line # 10-25093

### Details

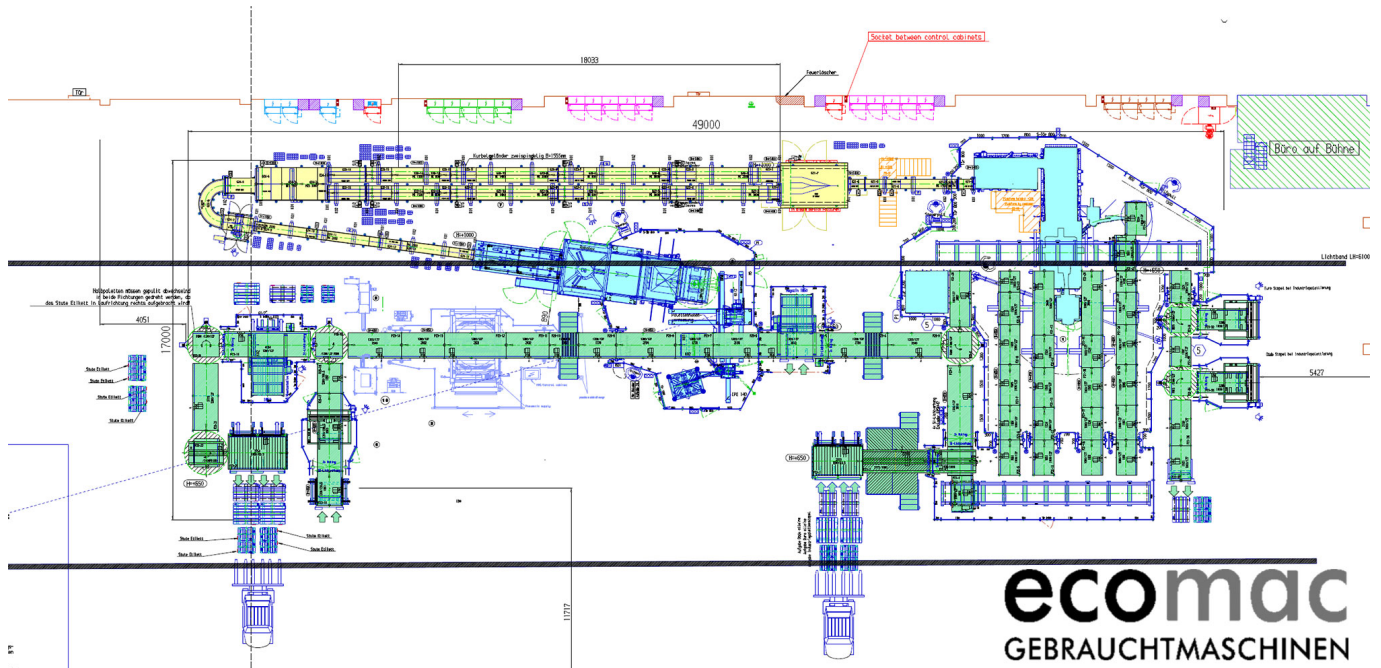
Number	10-25093
Product	Krones
Model	Used repacking line
Performance	45 euro pallets/h @ 1,5l shrink pack
Equipment	PET shrinkpack 3x2, tray shrink packs possible (can)
Year	2019
Delivery	promptly
Direction	pallet - lengthwise; pack - across

ecomac Gebrauchtmachines GmbH offers for sale a promptly available repacking line by Krones, made in 2019. The line output amounts to 45 euro pallets per hour for a 1,5l shrink pack.  
 Further information can be found in our specification under "Download PDF" or is also available upon request.

Equipment	PET shrink pack 3x2 processing of tray shrink packs possible (cans) pallet infeed without mother pallets for euro and half pallets palletizing on euro, half and industrial pallets pallet discharge with or without mother pallets for half pallets
Performance	45 euro pallets/h @ 1,5l shrink packs 3.700 packs/h 180 layers/h
Electrical data	400 V - 50 Hz
Control system	Siemens S7
Language	german / english
Control cabinet	free-standing, sheet steel
MACHINES:	
Pallet conveyor	Krones PALCO S with roller and chain conveyors, turning stations and corner transfer units transfer car to 4 possible unloading lines double pallet infeed for unloading 2 pallet magazines
Depalletizer	Krones ROBOGRIP 4A 4-axis robot on pedestal (concrete foundation) bar gripper head type Unigripper for depalletizing complete layers unloading from 4 infeed lanes onto central discharge table packs discharged single lane onto flush-grid belt automatic gripper head coupling control panel with colour touch screen separate wall-mounted control cabinet fence guarding with safety P.E. sensors lubrication via lubrication terminal
Layer pad remover	free-standing with vacuum gripper system (two-part) layer pad storage on pallet conveyor (additional layer pad magazine available)
Pallet conveyor	Krones PALCO S with roller and chain conveyors, turning stations and corner transfer units transfer car for empty pallets to palletizer, to pallet magazines or single discharge for layer pads
Pack conveyor	Krones MULTICO flush-grid belt with roller guide rails line distributor from 1 to 4 lanes SEW drive Movigear section partly 4-lane up to merging, then single-lane adjustable railing and supportive device with crank single-lane pack infeed into Robobox
Robobox (grouping)	1 module: flush-grid belt and pack centering
Palletizer	Krones MODULPAL PRO 2A full-layer processing motorised head rotation, cross member for gripper head carrier

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	shutter head 1400x1100 with steel rollers and automatic guide adjustment
	operator panel with colour touch screen
	separate control cabinet
	lubrication via lubrication terminal
	free-standing machine guard
Layer pad inserter	fixed gripper system for half and full layer pads
	table for full and half layer pads
Pallet magazine	Haloila Octopus 1850T
Pallet wrapper	with foil cover sheet and down-holding unit
	Ppallet lifting function
	free-standing fence guarding
Pallet labelling	2 x Logopak
	1.: type 920 P
	incl. 2D scanner type Cognex
	label format A5, 1 label portrait
	labelling on pallet side
	2.: type 920 DK-R
	incl. 2D scanner
	label format A5, 2 labels portrait
	labelling on side and front
Pallet conveyor	Krones PALCO S
	with roller and chain conveyors, turning stations
	pallet magazine, double full pack pallet discharge
Accessories	higher level control system
	with separate control S7-300 and Zenon Touch V6.22
	with separate operator panel
	sub-distribution
	line diagnostic
	network technology with VPN router available



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Neutraubling, 2026-06-19



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